

SERVICE MANUAL

DC Inverter Split Air-Condition Unit

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1. DC Inverter single series

(Including cooling only and heat pump)
115V/230V 60Hz



Capacity (BTU)	Inverter 9K	Inverter 12K	Inverter 18K	Inverter 24K
Cooling	9000	12000	18000	24000
Heating	11000	15000	19000	24500
SEER	18	18	17.17	15.69
HSPF	8.6	8.7	8.7	8.5
EER Cooling/OOP Heating	4.0/3.7	4.0/3.6	3.60/3.60	2.87/3.18
Op Range Cool °F	5 ~ 131	5 ~ 131	5 ~ 131	5 ~ 131
Op Range Heat °F	minus 4 ~ 109			
Remote control setting temp. range °F	61 ~ 90	61 ~ 90	61 ~ 90	61 ~ 90
Dehumidification (Pts/hr)	1.58	2.11	2.989	4.4
Voltage	115/60	115/60	230/60	230/60
Current (A) Rated/Max Cooling	5.5/9.32	7.53/10.8	5.929/10.1	11.09/12.22
Heating	7.1/9.8	10.4/13.0	6.732/9.31	10.24/12.23
Power Consumption (KW) Rated/Max Cooling	0.61/1.06	0.862/1.236	1.345/2.3	2.504/2.765
Heating	0.8/1.11	1.19/1.496	1.532/2.124	2.314/2.768
Max Overload Protection	20	20	20	25
Indoor Air Circulation: L / M / H(CFM)	212/270/315	341/382/430	441/530/618	518/588/677
Indoor Noise level dB(A): L / M / H	42/38/35	42/38/35	50/47/44	50/47/44
Outdoor Fan Speed (RPM)	100 ~ 900	100 ~ 900	100 ~ 900	100 ~ 900
Outdoor Noise Level dB(A)	~ 57	~ 57	~ 57	~ 57
Indoor Fan Speeds	950/1150/1300	750/900/1000	950/1100/1230	1080/1180/1280
Connection Method	Flare	Flare	Flare	Flare
Max Pipe Length (Ft.)	82ft/25m	82ft/25m	82ft/25m	82ft/25m
Max Elevation (Ft.)	32.8 Ft/10m	32.8 Ft/10m	32.8 Ft/10m	32.8 Ft/10m
Pipe Size (In.)	1/4" / 3/8"	1/4" / 1/2"	3/8" / 5/8"	3/8" / 5/8"
Service Port Connection (In.)	1/2"	1/2"	1/2"	1/2"
Indoor Dimensions W x D x H (In.)	33.4 x 13.4 x 9.8	38.4 x 14.3 x 11.0	45.8 x 15.2 x 12.0	52.0 x 15.6 x 12.0
Indoor Package Dimensions W x D x H (In.)	33.9 x 13.8 x 10.4	39.0 x 14.8 x 11.8	46.3 x 15.6 x 12.6	52.6 x 16.1 x 12.6
Indoor Net Weight (lbs.)	22	31	40	44
Indoor Gross Weight (lbs.)	26	37	51	55
Outdoor Dimensions W x D x H (In.)	35.6 x 12.7 x 22.6	38.6 x 15.7 x 26.0	38.2 x 15.6 x 29.9	40.2 x 17.1 x 34.1
Outdoor Package Dimensions W x D x H (In.)	36.2 x 13.2 x 23.0	39.2 x 16.3 x 26.8	39.0 x 16.1 x 30.3	40.6 x 17.3 x 37.8
Outdoor Net Weight (lbs.)	73	106	123	143
Outdoor Gross Weight (lbs.)	77	117	132	154
Refrigerant	R410A	R410A	R410A	R410A

2 RATING CONDITIONS and Operating Limits

2.1 RATING CONDITIONS

Standard conditions in accordance with ANSI/AHAM RAC-1-2003, and UL 484.

Cooling:

Indoor: 80°FDB 67°F WB

Outdoor: 95°F DB 75°F WB

Heating:

Indoor: 70 °F DB 60 °F WB

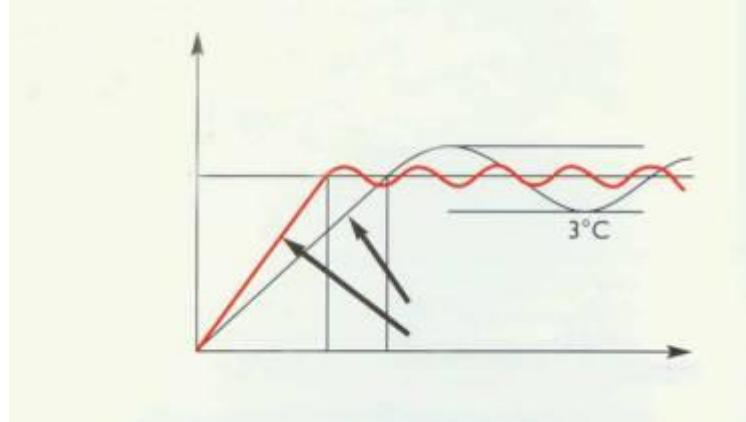
Outdoor: 47°F DB 43°F WB

2.2 Operating Limits

		Outdoor
Cooling	Upper limit (DB)	110 °F
	Lower limit (DB)	5°F
Heating	Upper limit (DB)	75 °F
	Lower limit (DB)	5°F
Voltage	2PH	198–264V/115V
	3PH	N/A

3、Units characteristic

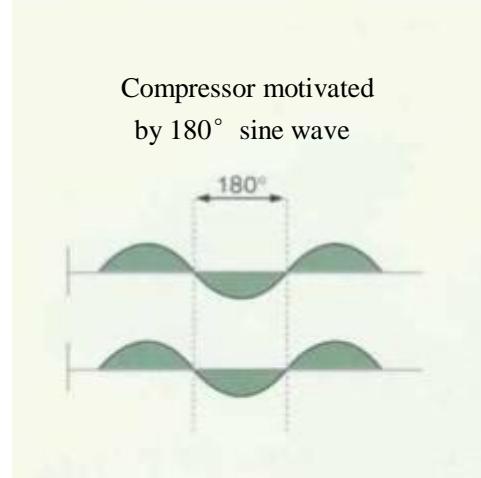
- ☆ Wide operating range with outdoor air temperatures up to -15°C in cooling for the Heat pump
- ☆ High efficiency and energy saving
- ☆ Auto-restart after a power supply blackout
- ☆ Single-phase power supply thanks to DC inverter technology low consumption
- ☆ Dynamic refrigerant control by DC inverter compressor and circuit, electronic valve and fuzzy logic managed by a powerful micro program
- ☆ EEV for each indoor unit



We lead to adapt 180° sine wave with permanently magnetic and synchronized Brushless motor, compressor motivated from 120° square wave control to 180° sine wave. These contribute higher efficiency, lower power consumption and noise.



High precision of flow control valve, with large range of flow, accurate control, these could implement automatically control to refrigerant and help system always run at the best condition..

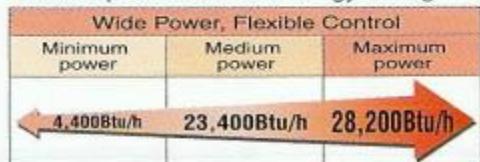


Compared with the on/off unit, DC inverter has the advantage of fast refrigeration of calefaction, accurate temperature control, reliable system, high efficiency and so on.

Energy-saving

For optimum use of limited energy resources, an inverter air conditioner features an inverter circuit providing extremely efficient operation. So even though you get speedy, flexible operation, you use less electricity. What's more, low energy consumption means operation that's more environment-friendly than ever.

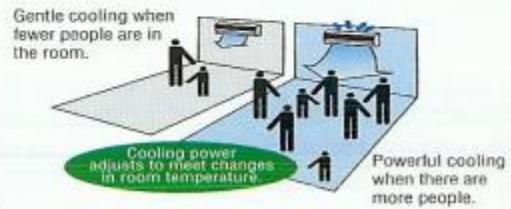
Flexible power control & Energy saving



The graph shows the CS-E21EKU's wide power output range during heating.

Flexible power control

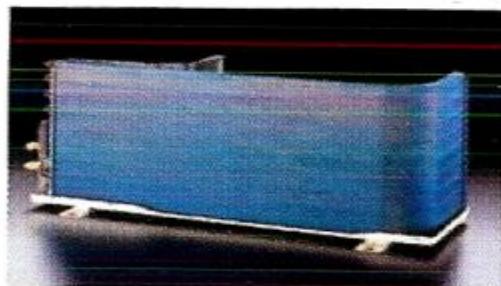
You're always comfortable with an inverter air conditioner. After quickly reaching the set temperature, it finely adjusts output power to maintain a constant temperature. So there are no uncomfortable temperature swings, while electricity is used more efficiently. Broad output power capability also assures continued comfort even if the number of people in a room changes.



Anti-Corrosion Condenser

Condensers can take a beating from exposure to salty air, rain and other corrosive factors.

Chigo has lengthened the life of our condensers with our new anti-rust coating.



Cross-Flow Fan

The Excellent air flow path is due to the exceptionally wide diameter of our cross flow fan.

This maintains super-quiet operation while the increased airflow sends clean, comfortable air to every corner of the room.



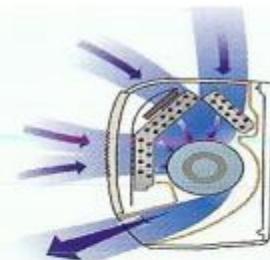
Round form

The white body and sleek design have a pleasant, hygienic appearance.



Removable, Washable Panel

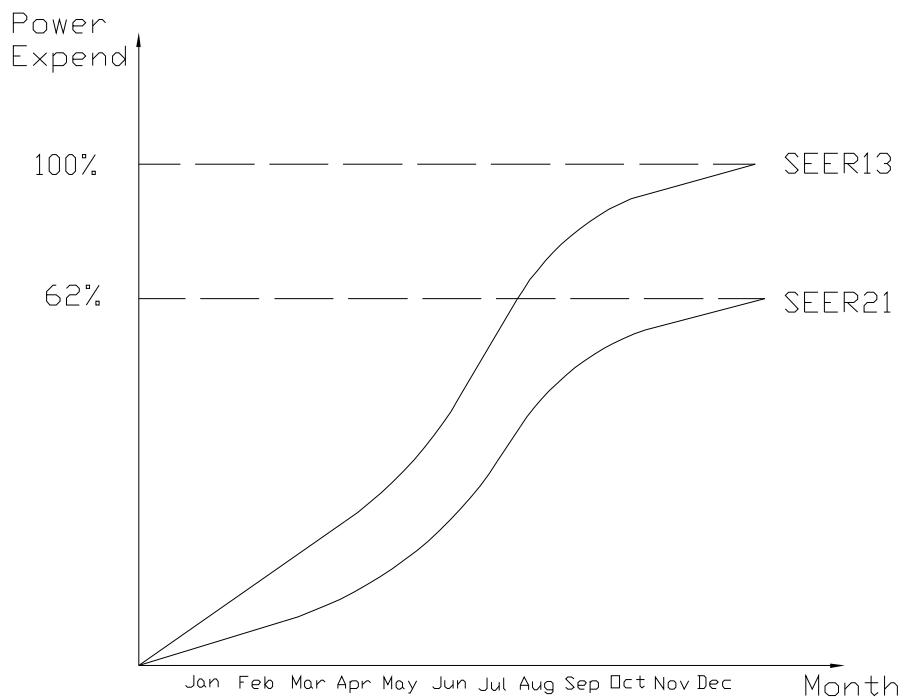
The front panel is easy to keep clean. It removes quickly with a simple one-step operation and can be washed in water.



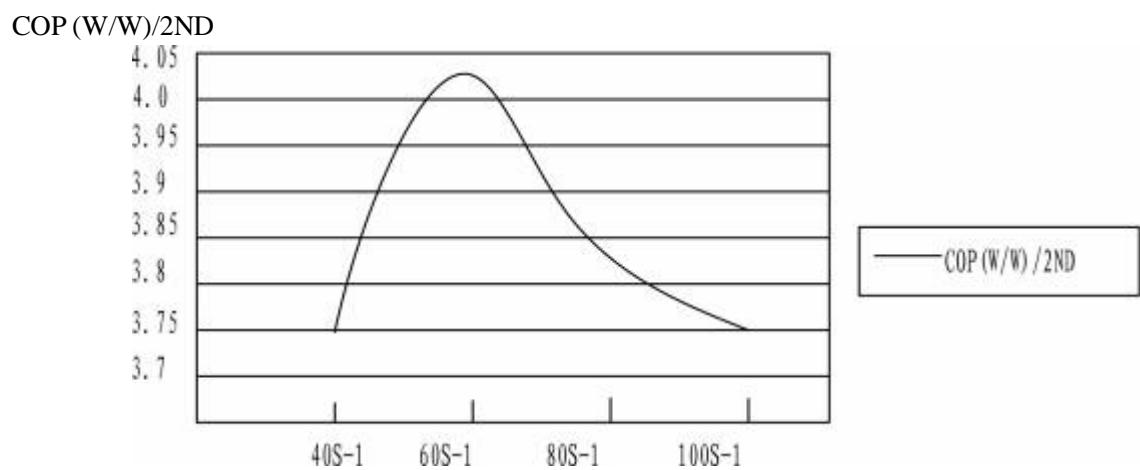
Double-Bend Heat Exchanger

This structure gives the heat exchanger a large surface area for higher efficiency. With 15 rows of copper piping, the double-bend heat exchanger helps to ensure the air the unit takes in will be cooled or heated, resulting in high heat exchange efficiency.

In fact , the new CS is a high efficiency DC inverter technology outdoor unit, its SEER is as high as 21 for the 12K unit. when compared to SEER13 , it can save electricity 38% in a year.



Compressor Energy Consumption Diagram



Compressor Condensing Pressure Diagram

APPENDIX

• For DC Inverter Compressors the following shall be strictly obeyed.

1. Prevention of motor demagnetizing

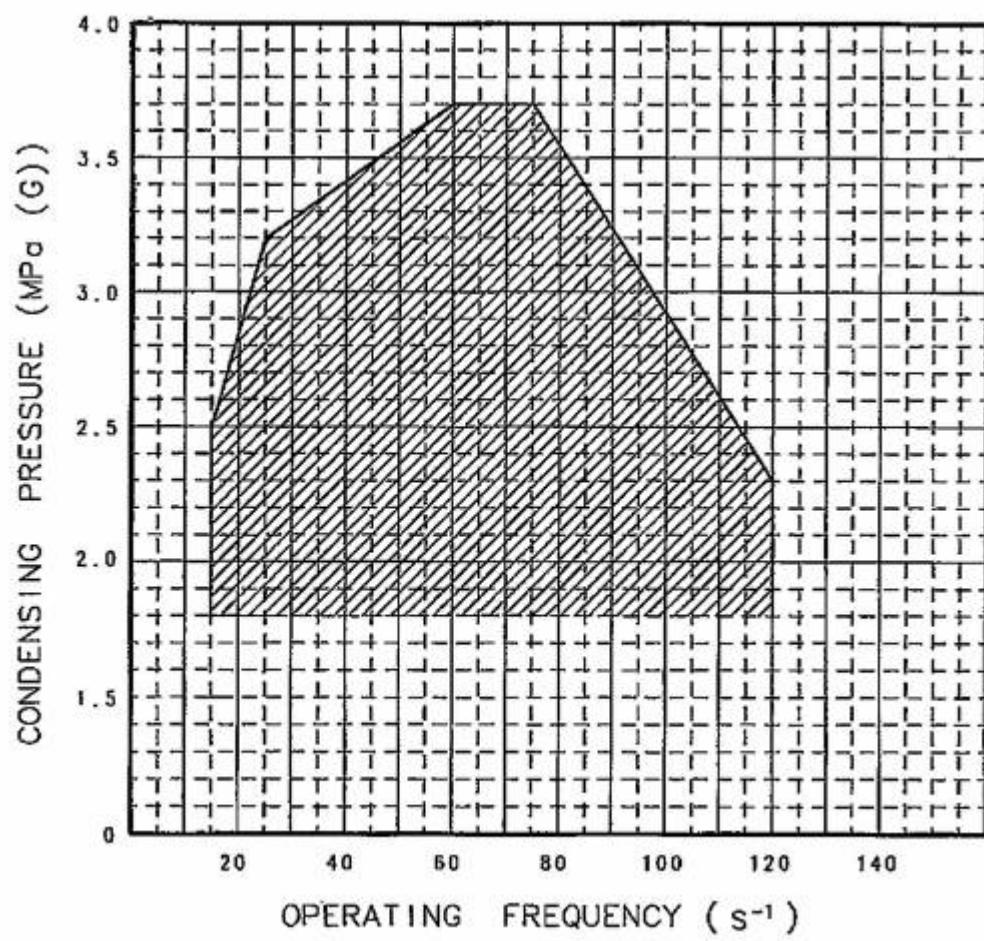
1-1. Peak Current of Motor : 48 A Max.

* Never exceed for a moment.

1-2. Discharge Temp. : 110 °C Max.

2. Compressor Revolution & Condensing Pressure (Reference)

The compressor shall be operated under the diagonal conditions.



Cooling Capacity (BTU)---Run Model,230/115V,Indoor fan at high speed

INDOOR ENTERING AIR DB/WB TEMPERATURE [°F]						
OUTDOOR ENTERING AIR DB TEMPERATURE [°F]	DATA	72/59	75/63	81/66	84/70	90/73
14~68 (protection range)	TC	80 - 110 % of nominal				
	SC	80 - 105 % of nominal				
	PI	25 - 50 % of nominal				
77	TC	11616	12336	13104	13872	14640
	SC	10421	10603	10845	11027	11269
	PI	0.72	0.73	0.75	0.76	0.77
86	TC	11040	11808	12576	13296	14064
	SC	10118	10361	10542	10785	10966
	PI	0.81	0.82	0.83	0.85	0.86
95	TC	10464	11232	12000	12768	13536
	SC	9876	10058	10300	10542	10724
	PI	0.88	0.90	0.92	0.93	0.94
104	TC	9936	10704	11424	12192	12960
	SC	9634	9815	10058	10239	10482
	PI	0.97	0.98	0.99	1.01	1.02
115	TC	9264	10032	10752	11520	12288
	SC	9270	9512	9694	9936	10118
	PI	1.07	1.08	1.09	1.11	1.13

Heating Capacity (KW)---Run Model,230V,Indoor fan at high speed

ID COIL ENTERING AIR DB TEMPERATURE [°F]				
OD COILENTERING AIR DB/WB TEM PERATU RE[°F]	DATA	59	68	77
5/3	TC	8960	8260	7700
	PI	0.66	0.73	0.80
14/10	TC	9940	9240	8680
	PI	0.80	0.87	0.95
20/18	TC	10640	10080	9380
	PI	0.91	0.97	1.04
30/28	TC	11060	10500	9800
	PI	0.96	1.02	1.08
36/34	TC	11340	10640	10080
	PI	0.99	1.06	1.12
45/43	TC	14560	14000	13440
	PI	1.04	1.11	1.18
50/48	TC	15400	14840	14140
	PI	1.11	1.18	1.25
59/54	TC	16240	15680	14980
	PI	1.16	1.22	1.30
59~75 (Protection Range)	TC	85 - 105 % of nominal		
	PI	80 - 120 % of nominal		

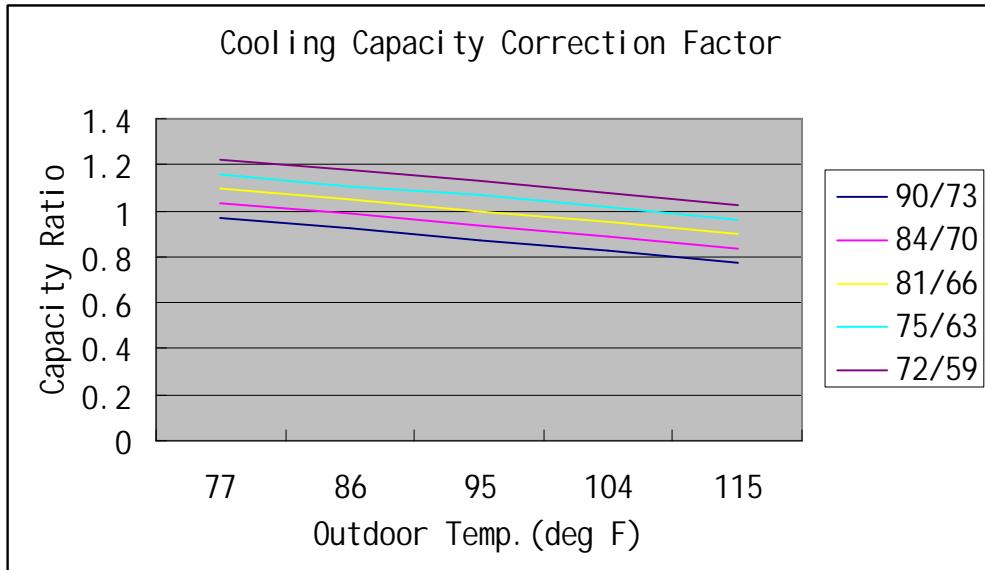
LEGEND

TC – Total Cooling Capacity, BTU SC – Sensible Capacity, BTU PI – Power Input, kW

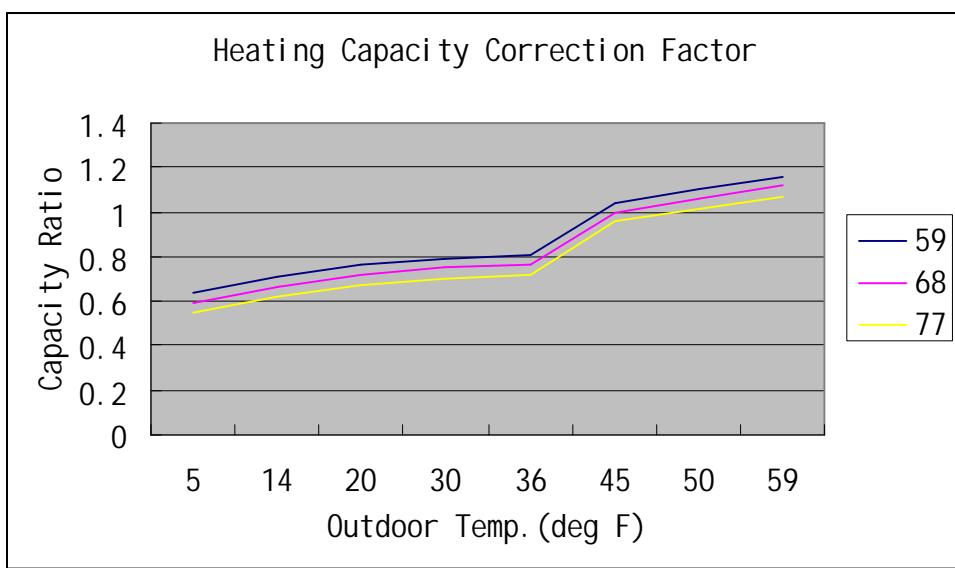
WB – Wet Bulb Temp., (°F) DB – Dry Bulb Temp., (°F) ID – Indoor OD – Outdoor

Capacity Correction Factors

Cooling Capacity Ratio Vs. Outdoor Temperature

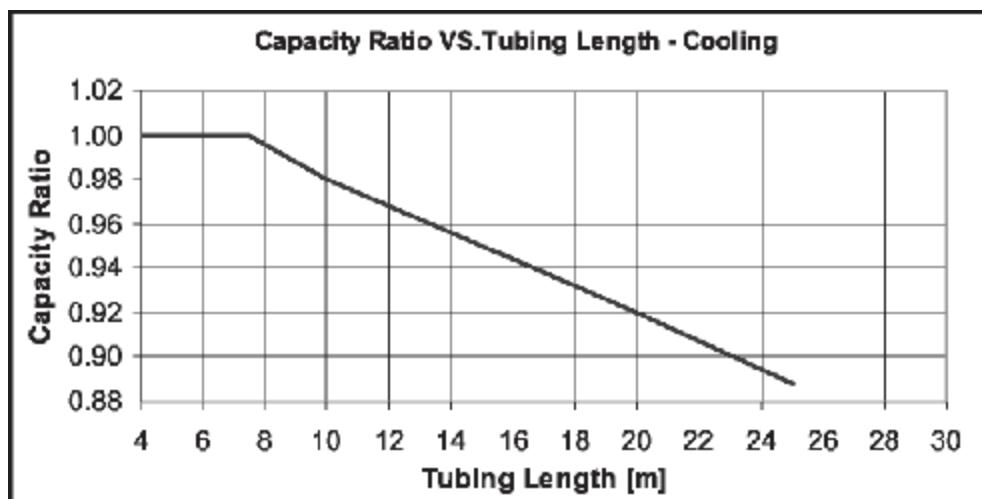


Heating Capacity Ratio Vs. Outdoor Temperature

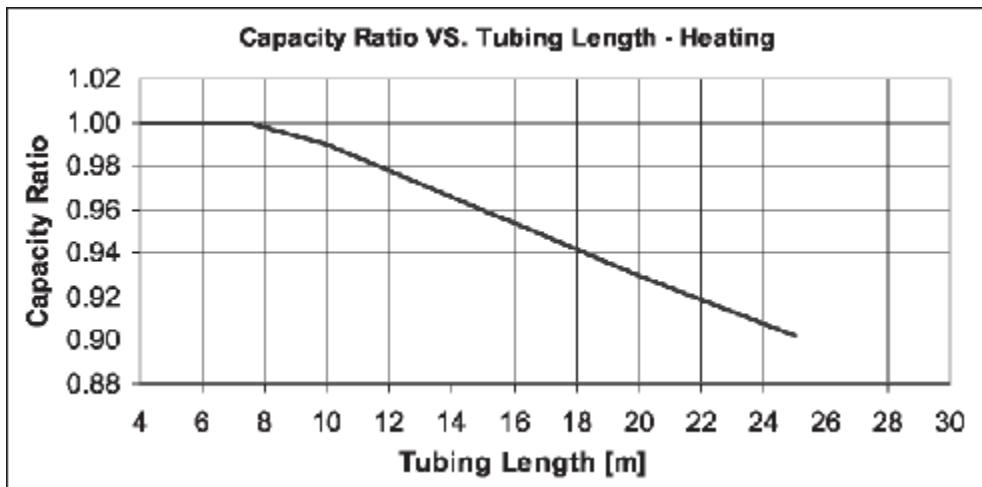


Capacity Correction Factor Due to Tubing Length (One Way)

Cooling

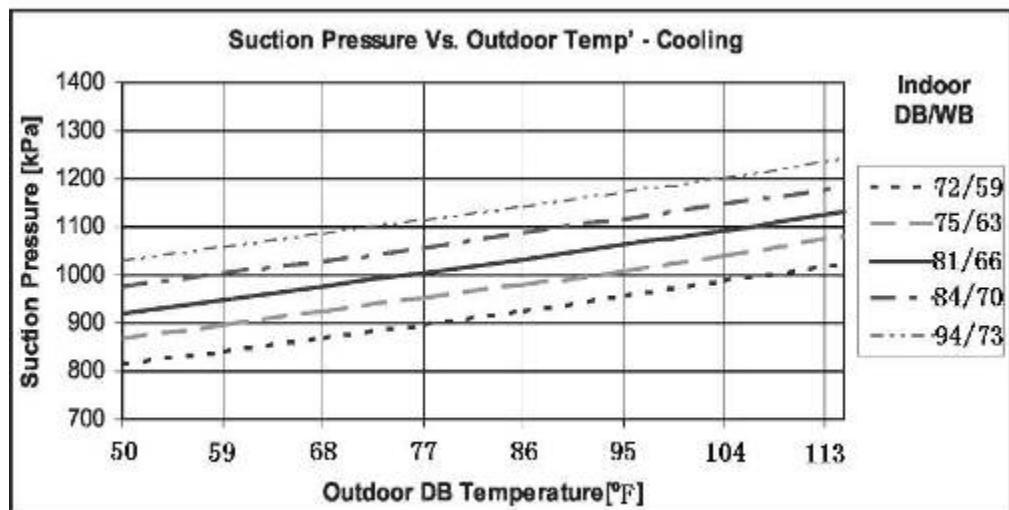


Heating

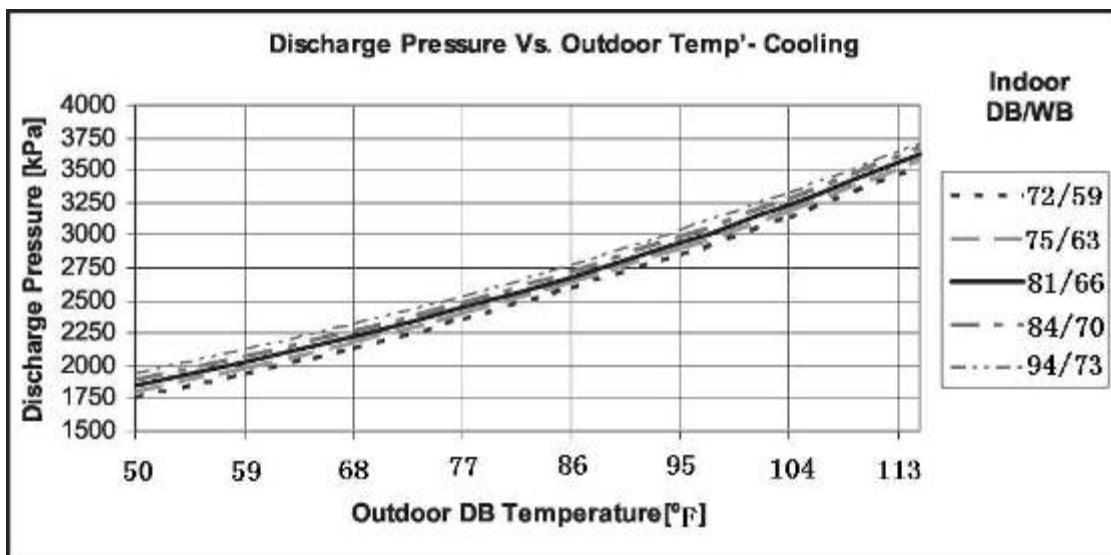


Pressure Curve

Suction Pressure Curve



Discharge Pressure Curve



ELECTRICAL DATA

Model	TAS-09EH/O
Power Supply	1 PH, 115 VAC,60Hz
Connected to	Outdoor
Maximum Current	9.3A
Inrush Current	40A
Starting Current	1A
Circuit breaker	20A
Power supply wiring - No. x cross section	1 X 3 X 2.5 mm ²
Interconnecting cable - No. x cross section	2 X 4 X 1 mm ²

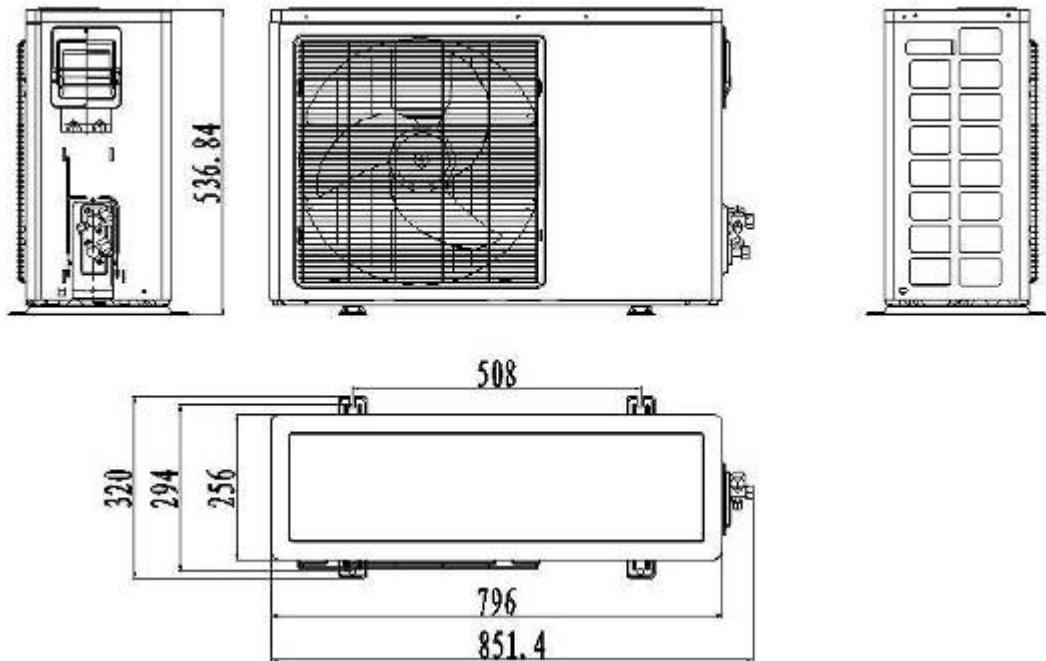
Model	TAS-12EH/O
Power Supply	1 PH, 115 VAC,60Hz
Connected to	Outdoor
Maximum Current	10.8A
Inrush Current	40A
Starting Current	1A
Circuit breaker	20A
Power supply wiring - No. x cross section	1 X 3 X 2.5 mm ²
Interconnecting cable - No. x cross section	2 X 4 X 1 mm ²

Model	TAS-18EH/O
Power Supply	1 PH, 230 VAC,60Hz
Connected to	Outdoor
Maximum Current	10.1A
Inrush Current	40A
Starting Current	1A
Circuit breaker	20A
Power supply wiring - No. x cross section	1 X 3 X 2.5 mm ²
Interconnecting cable - No. x cross section	2 X 4 X 1 mm ²

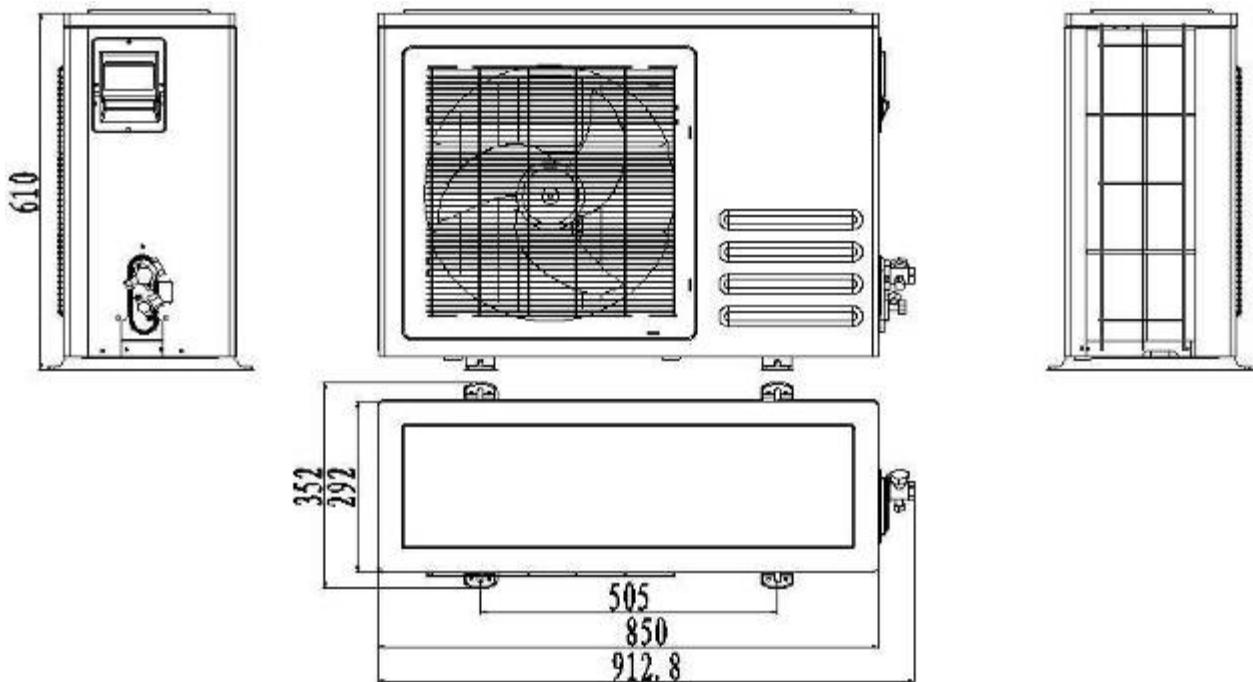
Model	TAS-24EH/O
Power Supply	1 PH, 230 VAC,60Hz
Connected to	Outdoor
Maximum Current	12.2A
Inrush Current	35A
Starting Current	1A
Circuit breaker	20A
Power supply wiring - No. x cross section	1 X 3 X 2.5 mm ²
Interconnecting cable - No. x cross section	2 X 4 X 1 mm ²

4. OUTLINE DIMENSIONS

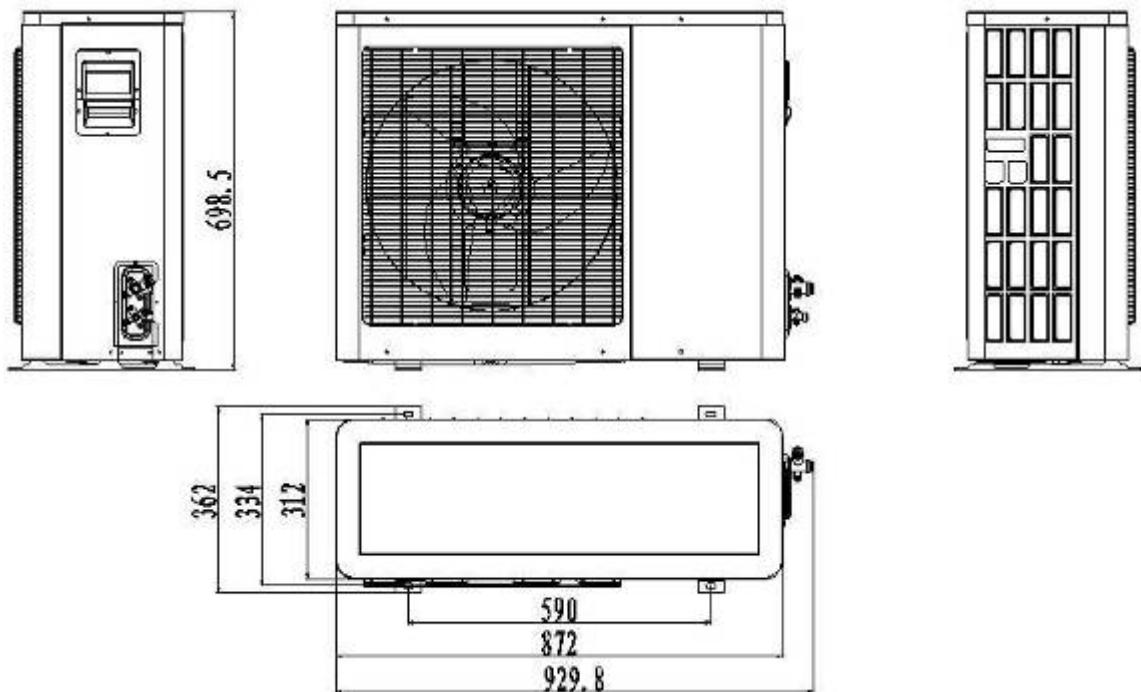
4.1 outdoor Unit: TAS-12EH/O



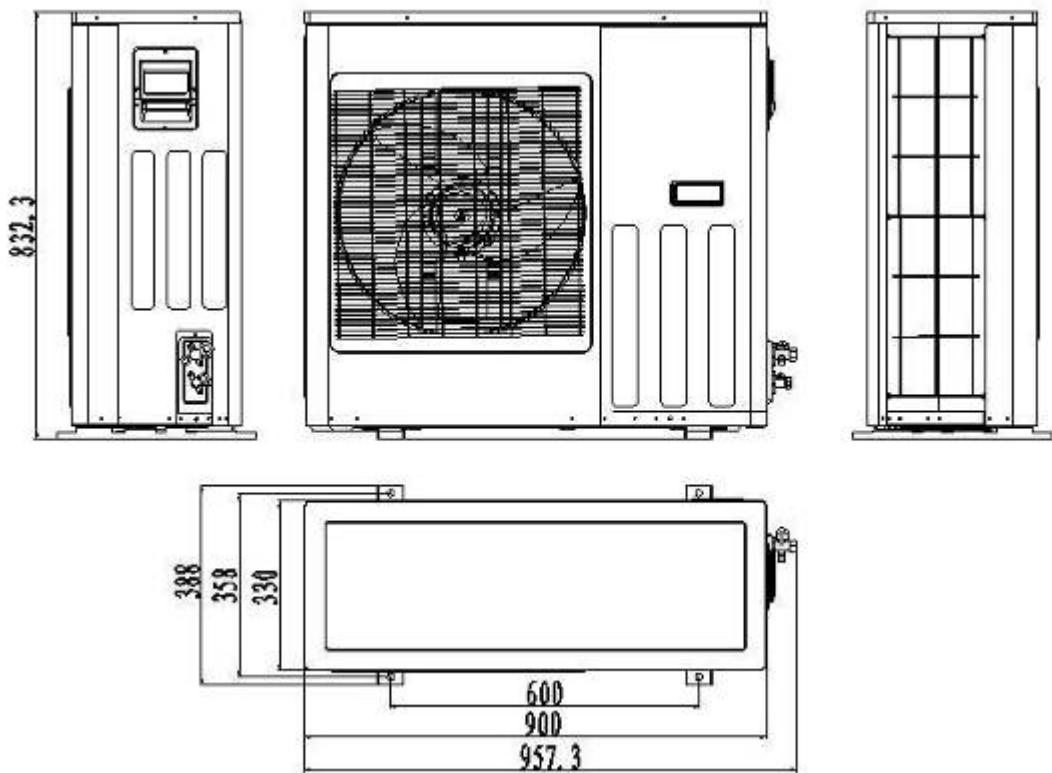
4.2 outdoor Unit: TAS-12EH/O



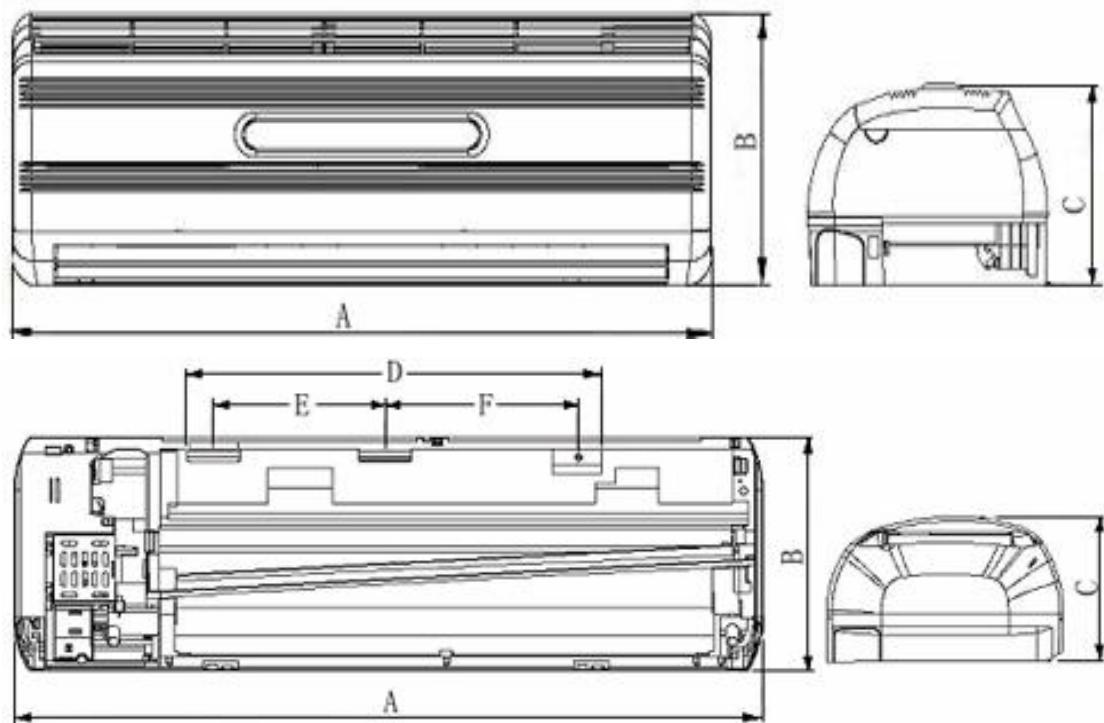
4.3 outdoor Unit: TAS-18EH/O



4.4 outdoor Unit: TAS-24EH/O



4.5 INDOOR UNIT OUTLINE SIZE AND INSTALLATION SIZE

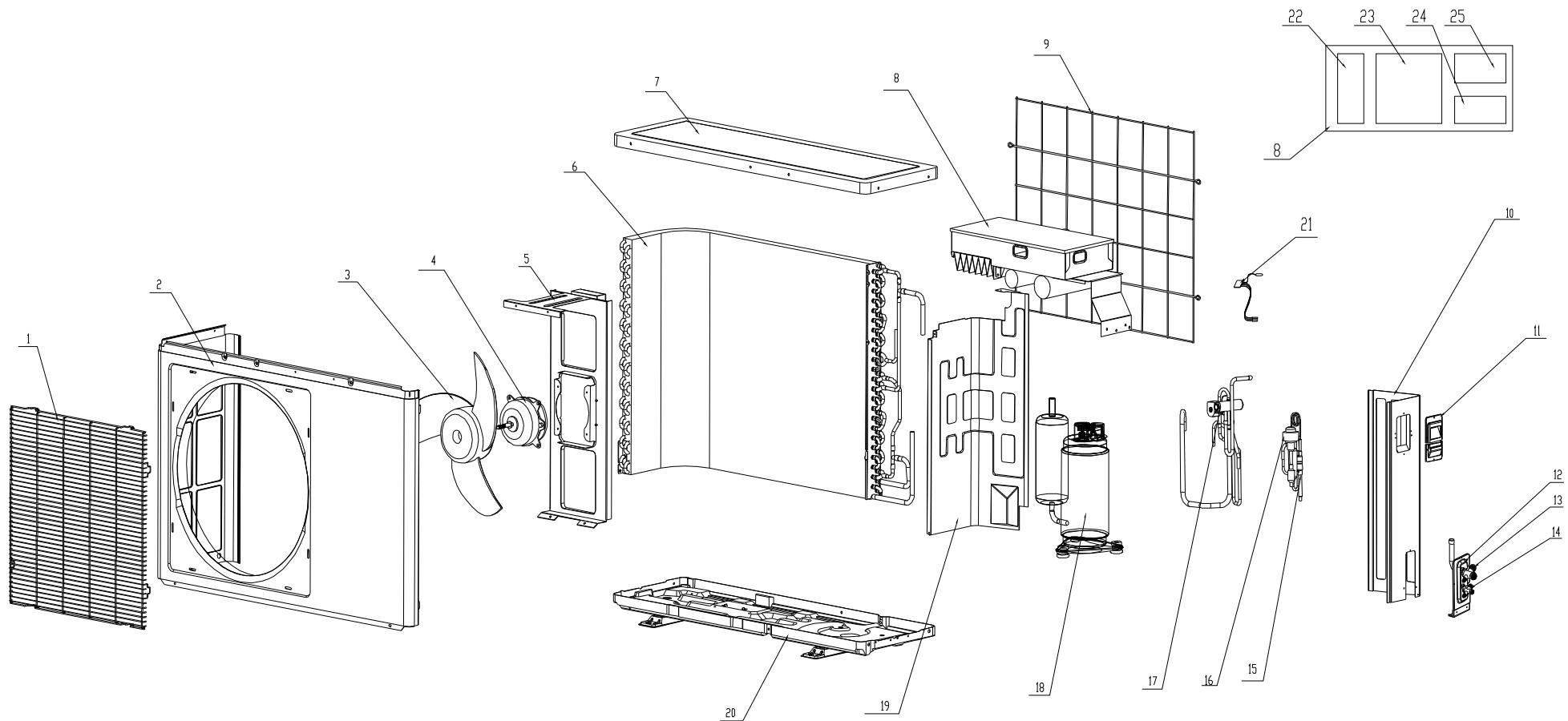


单位: mm

MODEL	OUTLINE SIZE			INSTALLATION SIZE		
	A	B	C	D	E	F
TAS-09EH	800	280	195	490	/	/
TAS-12EH	900	296	220	583	257.5	257.5
TAS-18EH (W)	1068(1080)	325(305)	240(214)	700(696)	305(305)	315(315)
TAS-24EH	1225	325	245	685	311.5	311.5

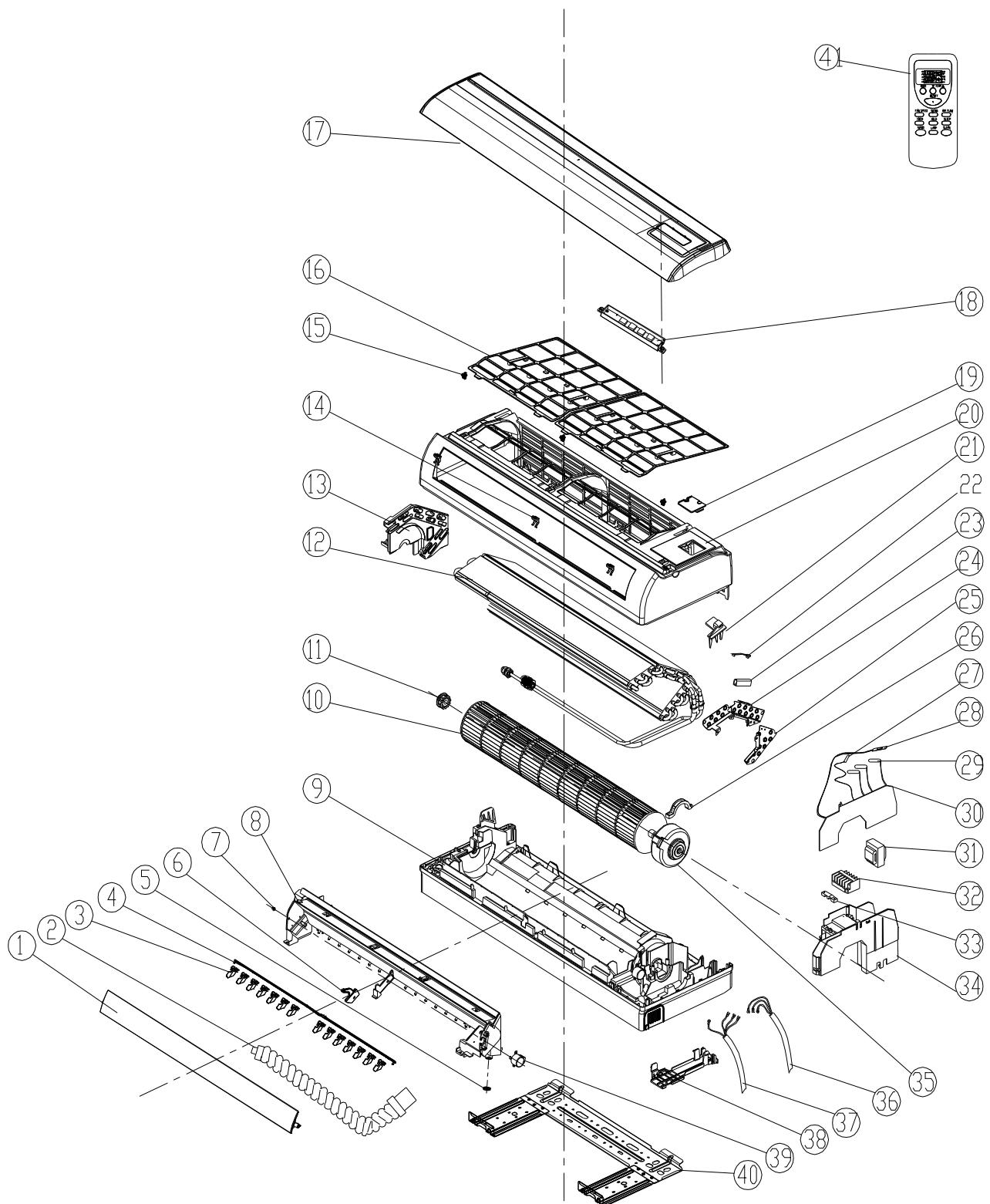
5、EXPLOSION VIEW

5.1、TAS-09EH/O



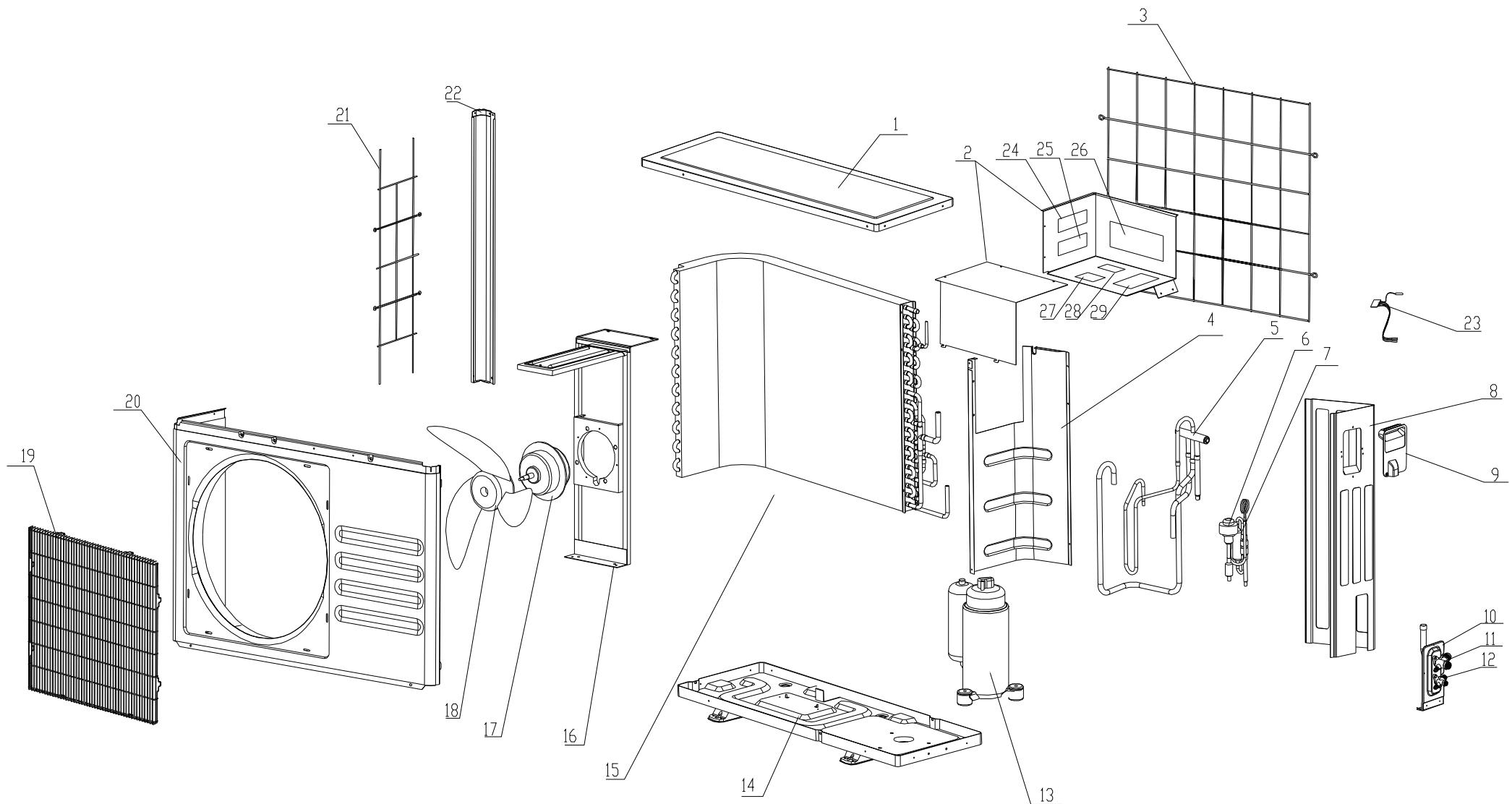
序号 (Serial Number)	description	名称 (Part Name)	数量 (Number)
25	模块板	IPM board	1
24	PFC 板	PFC board	1
23	主板	CPU mainboard	1
22	滤波板	filter board	1
21	传感器	temperature sensor	1
20	底盤	Base	1
19	中隔板	Partition board	1
18	压缩机	Compressor	1
17	四通阀组件	Four-way valve assembly	1
16	电子膨胀阀	Electronic expansion valve	1
15	毛细管组件	Capillary Assy	1
14	高压阀	High-pressure valve	1
13	低压阀	Low-pressure valve	1
12	阀座板	Valve installation plate	1
11	电器盒盖	Top of the Electric box	1
10	右侧板	Right panel	1
9	背网	Rear Grill	1
8	电控盒	Electric box	1
7	顶盖板	Top panel	1
6	冷凝器	Condenser	1
5	电机支架	Motor support	1
4	电机	Motor	1
3	轴流风轮	Axial flow fan	1
2	面板	Front Plate	1
1	前网罩	Front Grill	1

5.2 、TAS-09EH



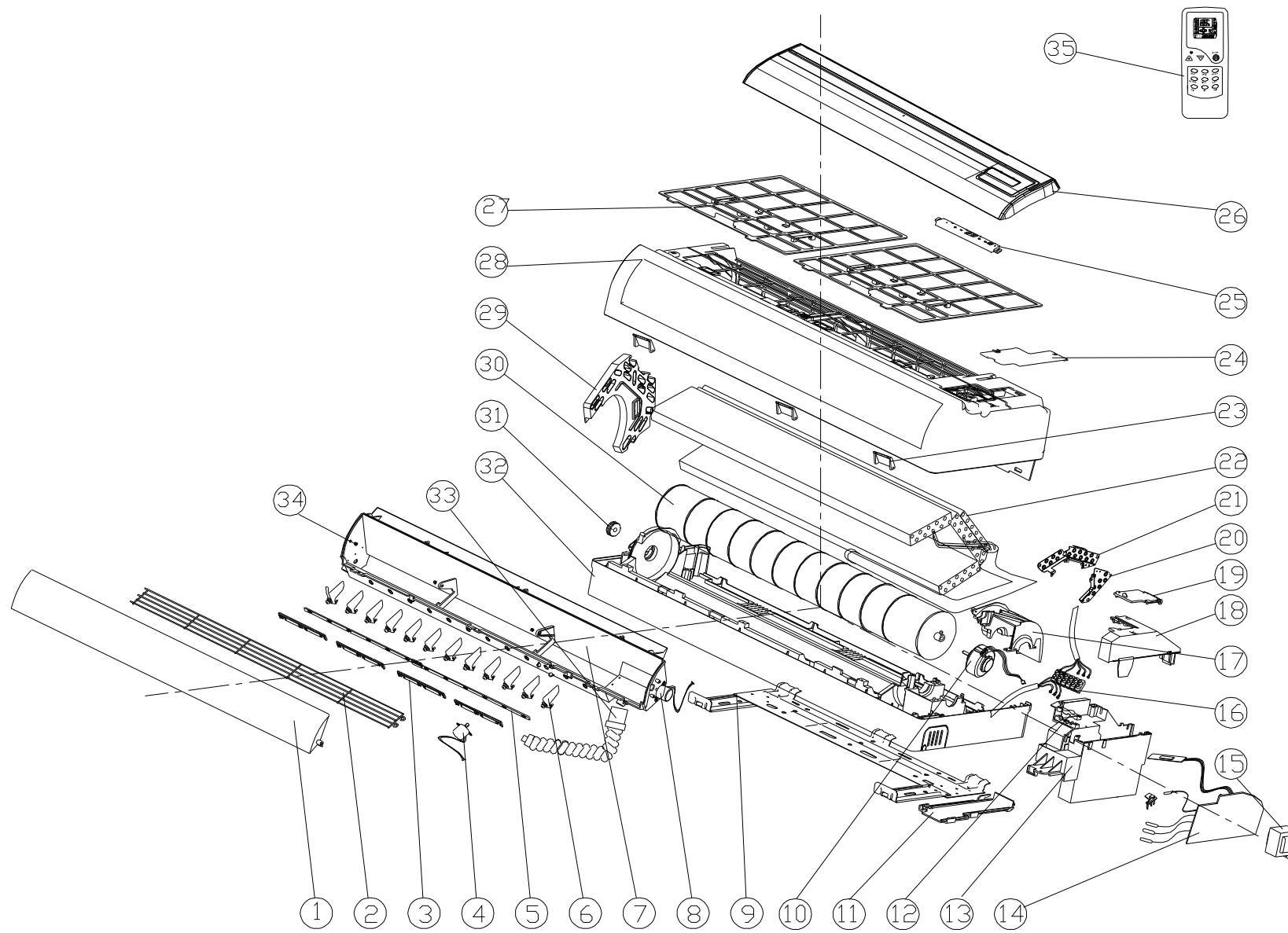
41	遥控器	Remote controller	1
40	挂墙板	wall-mounting frame	1
39	步进电机	Step motor	1
38	压管板	Pipe Clamp	1
37	室内外连接电缆	Connecting Cable	1
36	电源线	Power Cord	1
35	室内电机	Indoor motor	1
34	主控盒	Electric Box	1
33	压线扣	Wire Clip	1
32	端子台	Terminal Board	1
31	变压器	Transformer	1
30	电控板	Electric control plate	1
29	室温探头	Room Temp. Sensor	1
28	显示灯板	Display lamp panel	1
27	管温探头	Tube Temp. Sensor	1
26	电机压板	Motor platen	1
25	蒸发器右端板2	Evaporator right plate 2	1
24	蒸发器右端板1	Evaporator right plate 1	1
23	探头钢管	Copper pipe of sensor	1
22	探头弹簧	Spring of sensor	1
21	管温探头架	Tube temp. Sensor Holder	1
20	中框	Middle frame	1
19	中框盖板	Middle frame coverplate	1
18	显示盒	Display box	1
17	面板	Front Panel	1
16	过滤网	Air Filter	2
15	附扣	Clip	3
14	螺钉盖	Screw cover	3
13	蒸发器塑料左端板	Evaporator plastic left plate	1
12	蒸发器	Evaporator	1
11	轴承座		1
10	贯流风轮	Cross flow fan	1
9	底座	Base	1
8	出风主体	Outlet part	1
7	导风条轴套	Guide Bearing	1
6	导风条中支撑杆		1
5	出水嘴防水环		1
4	连杆	Connecting lever	2
3	导风叶片	Swing louver	14
2	保温水管	Heat preservation water pipe	1

5.3、TAS-12EH/O



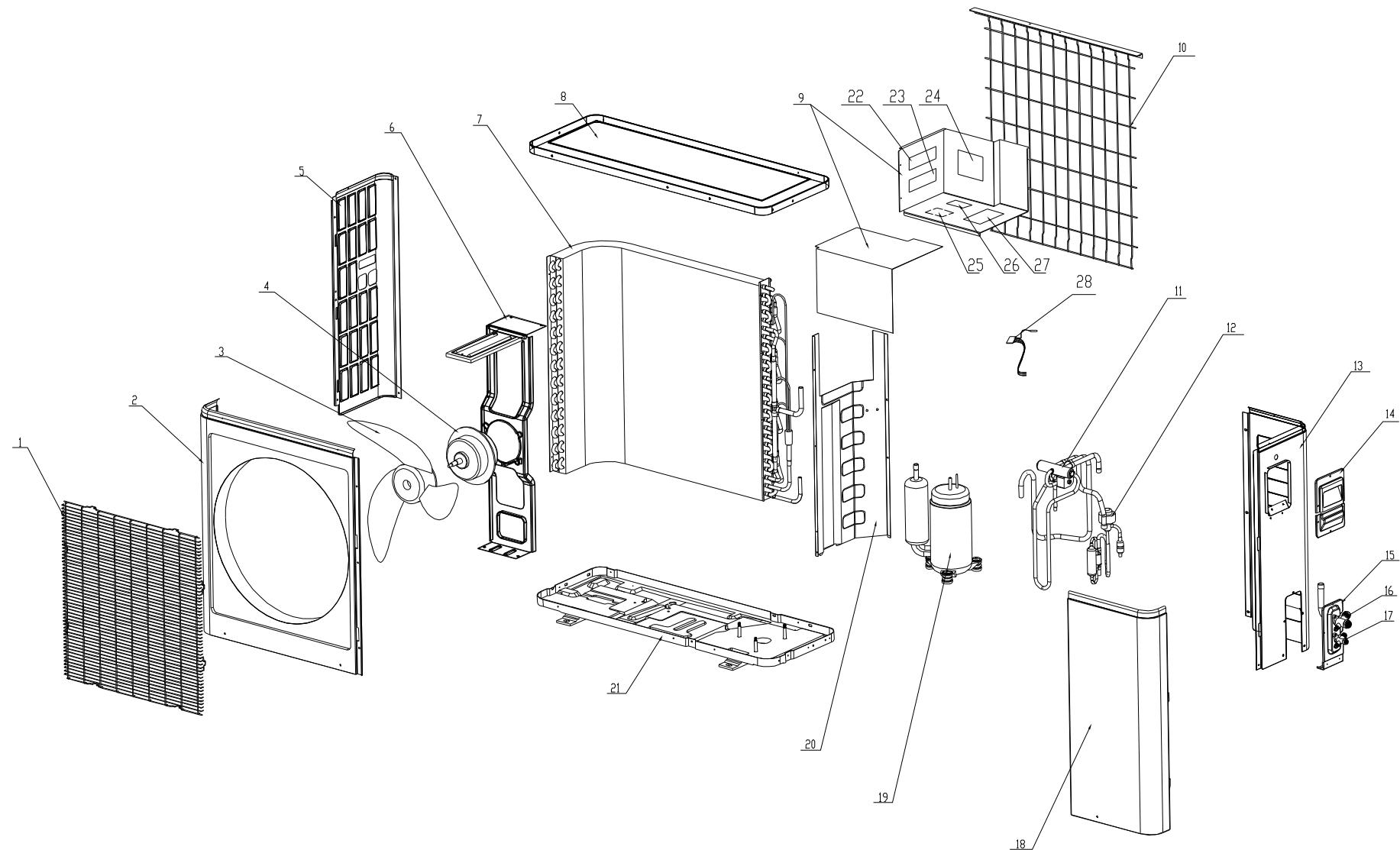
序号 (Serial Number)	名称 (Part Name)	数量 (Quantity)
29	滤波板	1
28	滤波器	1
27	PFC 电感	1
26	主板	1
25	模块板	1
24	PFC 板	1
23	传感器	1
22	左侧板	1
21	左护网	1
20	前面板	1
19	前网罩	1
18	轴流风机	1
17	电机	1
16	电机支架	1
15	冷凝器	1
14	底盘	1
13	压缩机	1
12	高压阀	1
11	低压阀	1
10	阀座板	1
9	大把手	1
8	右侧板	1
7	干燥过滤器	1
6	电子膨胀阀	1
5	四通阀	1
4	中隔板	1
3	背网	1
2	电控盒	1
1	顶盖板	1

5.4、TAS-12EH



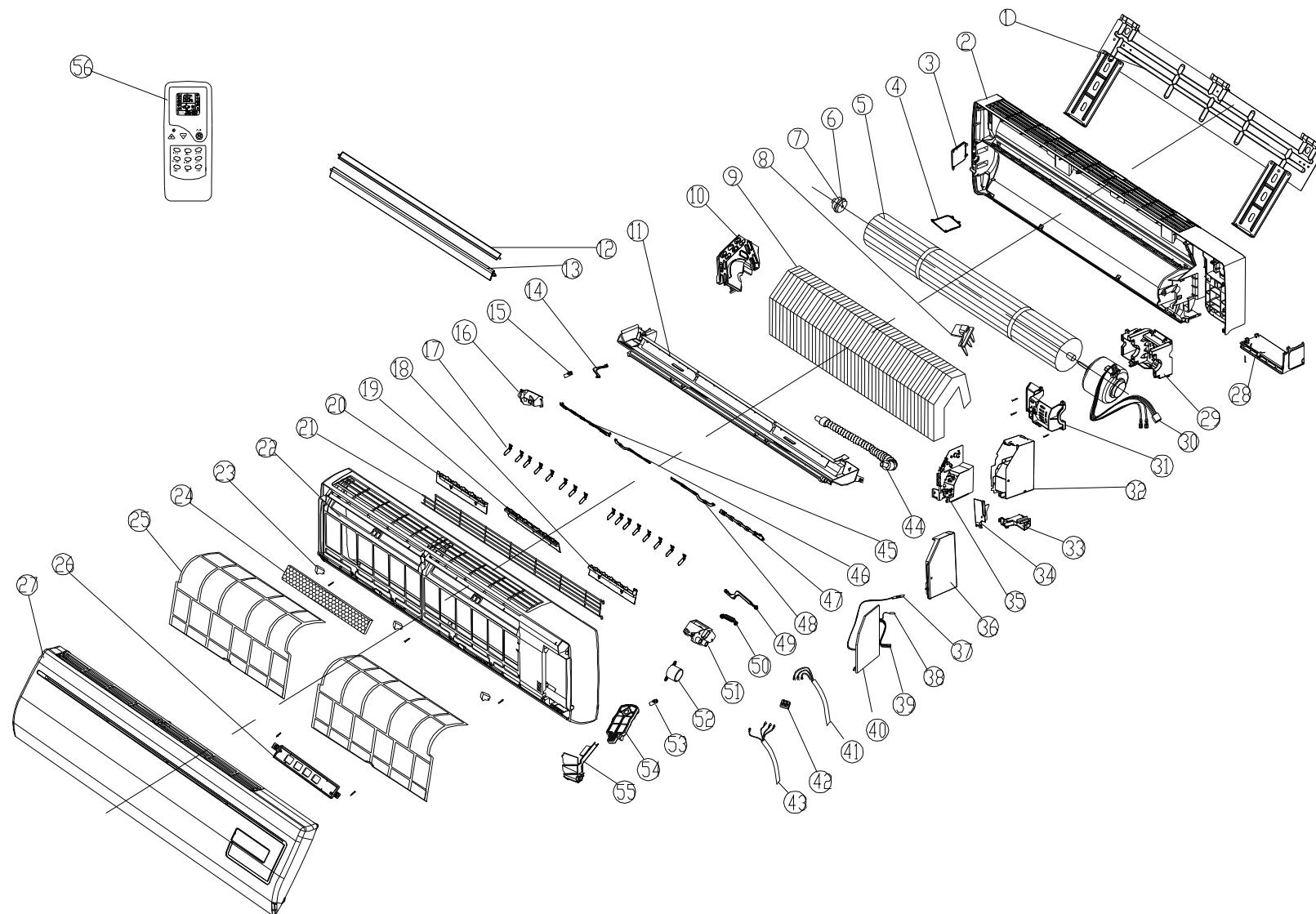
序号 (Serial Number)	名称 (Part Name)	数量 (Quantity)
35	遥控器	1
34	轴套	3
33	水管	1
32	底座	1
31	贯流风轮轴承	1
30	贯流风轮	1
29	左塑料端板	1
28	中框	1
27	过滤网	1
26	面板组件	1
25	显示盒	1
24	中框盖板	1
23	螺钉盖	3
22	蒸发器组件	1
21	蒸发器右端板1	1
20	蒸发器右端板2	1
19	电器盒盖活动板	1
18	电器盒盖	1
17	电机压盖	1
16	端子台	1
15	变压器	1
14	电控板组件	1
13	电器盒	1
12	压线扣	1
11	底座塑料压管板	1
10	电机	1
9	挂墙板	1
8	导风条电机	1
7	出风主体	1
6	导风叶片	12
5	摆风叶片连杆	2
4	立体风电机	1
3	摆风叶片卡条	3
2	出风口防护网	1
1	导风条	1

5.5、TAS-18EH/O



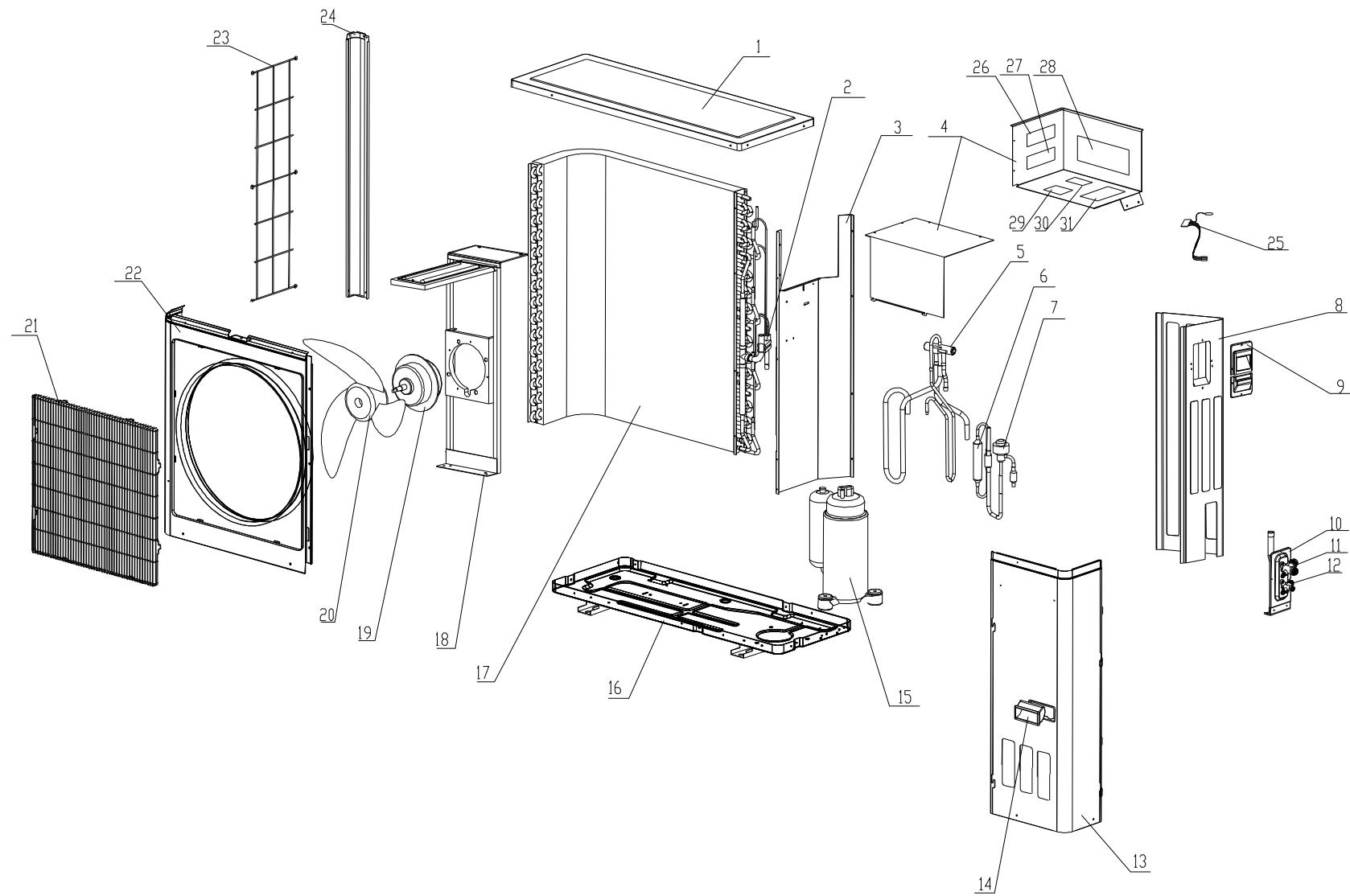
28	传感器	temperature sensor	1
27	滤波板	filter board	1
26	滤波器	filter	1
25	PFC 电感	PFC reactor	1
24	主板	CPU mainboard	1
23	模块板	IPM board	1
22	PFC 板	PFC board	1
21	底盤	Base	1
20	中隔板	Partition board	1
19	压缩机	Compressor	1
18	维修板	Maintenance plate	1
17	高压阀	Low-pressure valve	1
16	低压阀	High-pressure valve	1
15	阀座板	Valve installation plate	1
14	电器盒盖	Top of the Electric Box	1
13	右侧板	Right panel	1
12	电子膨胀阀	Electronic expansion valve	1
11	四通阀组件	Four-way valve assembly	1
10	背网	Rear Grill	1
9	电器盒	Electric box	1
8	顶盖板	Top panel	1
7	冷凝器	Condenser	1
6	电机支架	Motor support	1
5	左侧板	Left panel	1
4	电机	Motor	1
3	轴流风轮	Axial flow fan	1
2	面板	Front Plate	1
1	前网罩	Front Grill	1
序号 (Serial Number)	名称 (Part Name)		数量 (Quantity)

5.6、TAS-18EH



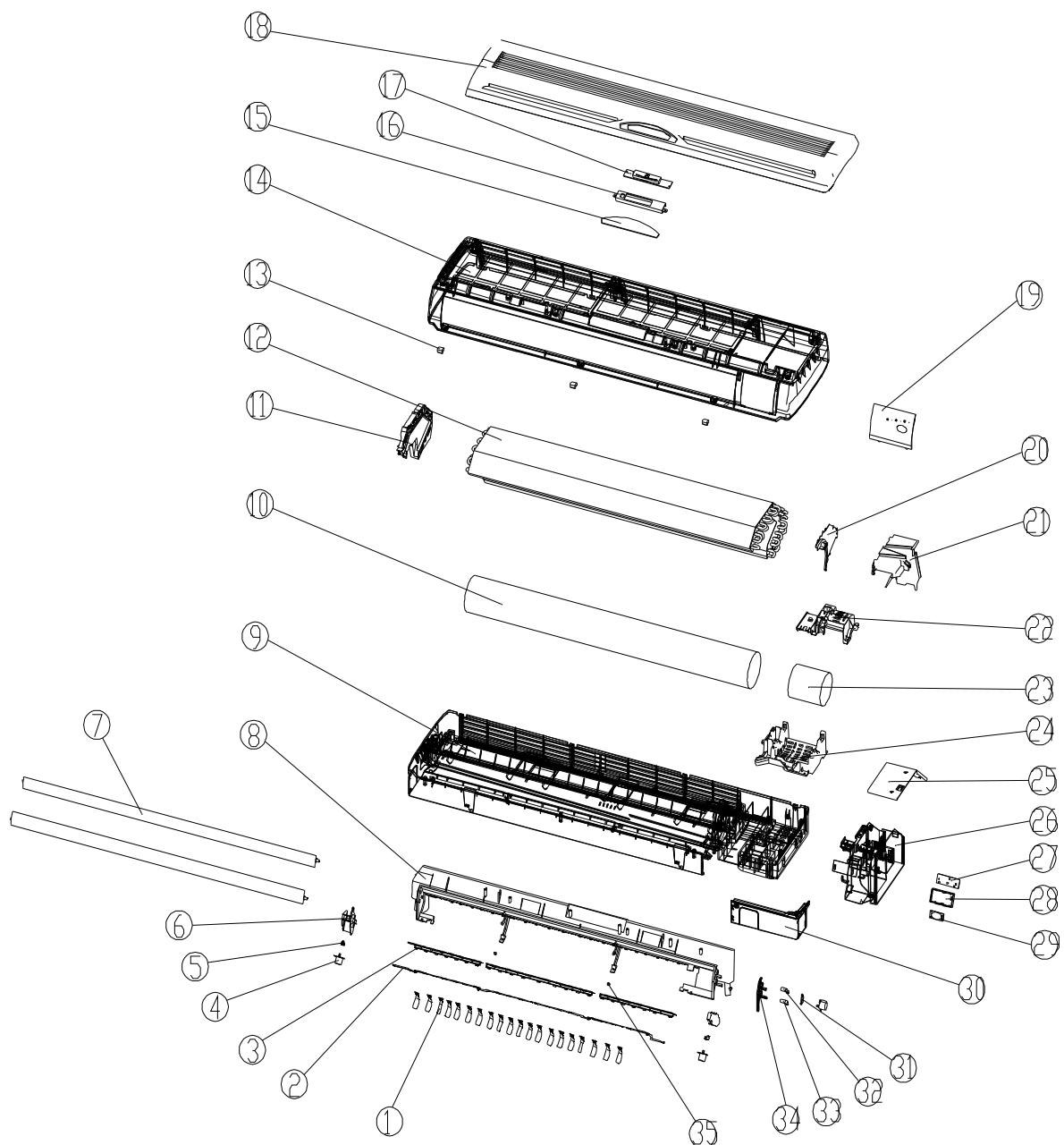
28	右角板	Right angle plate	1	56	遥控器	Remote controller	1
27	面板	Front Panel	1	55	挡水板	Water-resistant board	1
26	显示盒	Display box	1	54	压线扣	Wire Clip	1
25	过滤网	Air filter	1	53	轴套B	Bearing B	1
24	冷触媒	Cold Catalyst	1	52	步进电机	Step motor	1
23	螺钉盖	Screw cover	1	51	步进电机右支架	Step motor right support	3
22	中框	Middle frame	1	50	右小连杆	Right small Connecting rod	1
21	风口护网	Air outlet protect net	1	49	右大连杆A	Right Connecting rod A	1
20	导风叶片左支架	Swing louver left support	1	48	右大连杆B	Right Connecting rod B	1
19	导风叶片中支架	Swing louver middle support	1	47	右中连杆	Right middle Connecting rod	1
18	导风叶片右支架	Swing louver right support	1	46	左中连杆	Left middle Connecting rod	1
17	导风叶片	Swing louver	2	45	左大连杆B	Left Connecting rod B	1
16	步进电机左支架	Step motor left support	2	44	保温水管	Thermal insulation pipe	1
15	轴套A	Guide Louver Bearing A	3	43	室外连接电缆线	Connecting cable	1
14	左大连杆A	Left Connecting rod A	1	42	端子台	Terminal Board	1
13	下导风条	Down louver	1	41	电源线	Power cord	1
12	上导风条	Up Louver	1	40	电控板	Electric control plate	1
11	出风主体	Outlet part	1	39	管温探头	Tube Temp. Sensor	1
10	蒸发器左端板	Evaporator left plate	1	38	室温探头	Room Temp. Sensor	1
9	蒸发器组件	Evaporator Assy	1	37	显示灯板	Display lamp plate	1
8	室温探头架	Room temp. Sensor Holder	1	36	电器盒内件B	Electric box Panel B	1
7	贯流风轮轴承胶圈	Ring of Bearing		35	电器盒内件A	Electric box Panel A	1
6	贯流风轮轴承	Fan Bearing	1	34	压线板	Wire Clamp	1
5	贯流风轮	Cross flow fan	1	33	过线扣	Hook for the wire	1
4	前角板	Front angle plate	1	32	电器盒	Electrical box	1
3	左角板	Left angle plate	1	31	电机护盖	Motor cover	1
2	底座	Base	1	30	电机	Motor	1
1	挂墙板	Wall-mounting frame	1	29	电机固定座	Motor holder	1
序号 (Serial Number)	部件名 (Part Name)			序号 (Serial Number)	部件名 (Part Name)		
	数量 (Quantity)				数量 (Quantity)		

5.7 TAS-24EH/O



序号 (Serial Number)	名称 (Part Name)	数量 (Quantity)
31	滤波板	1
30	滤波器	1
29	PFC 电感	1
28	主板	1
27	模块板	1
26	PFC 板	1
25	传感器	1
24	左侧板	1
23	左护网	1
22	前面板	1
21	前网罩	1
20	轴流风机	1
19	电机	1
18	电机支架	1
17	冷凝器	1
16	底盤	1
15	压缩机	1
14	小抽手	2
13	维修板	1
12	高压阀	1
11	低压阀	1
10	阀座板	1
9	电器盒盖	1
8	右侧板	1
7	电子膨胀阀	1
6	干燥过滤器	1
5	四通阀	1
4	电控盒	1
3	中隔板	1
2	减振块	1
1	顶盖板	1

5.8、TAS-24EH

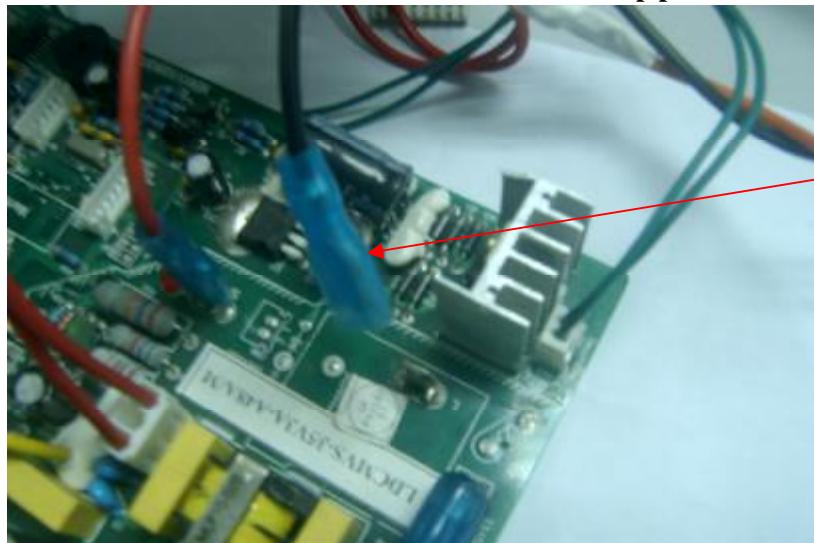


序号 (Serial Number)	名称 (Part Name)	数量 (Quantity)
35	导风条轴承	2
34	步进电机安装架B	1
33	步进电机轴套C	1
32	步进电机轴套B	1
31	步进电机连杆	1
30	角板	1
29	灯架部件3	1
28	灯架部件2	1
27	灯架部件1	1
26	电器盒	1
25	电器盒盖	1
24	电机底托	1
23	电机	1
22	电机护盖	1
21	挡水板	1
20	蒸发器左端板	1
19	中框小盖板	1
18	面板	1
17	显示灯板	1
16	显示盒	1
15	显示镜片	1
14	中框	1
13	螺钉盖	3
12	蒸发器组件	1
11	蒸发器左端板	1
10	贯流风轮	1
9	底座	1
8	出风主体	1
7	导风条	2
6	步进电机安装架A	2
5	步进电机轴套A	2
4	步进电机	3
3	连杆 2	2
2	连杆 1	2
1	导风叶片	20

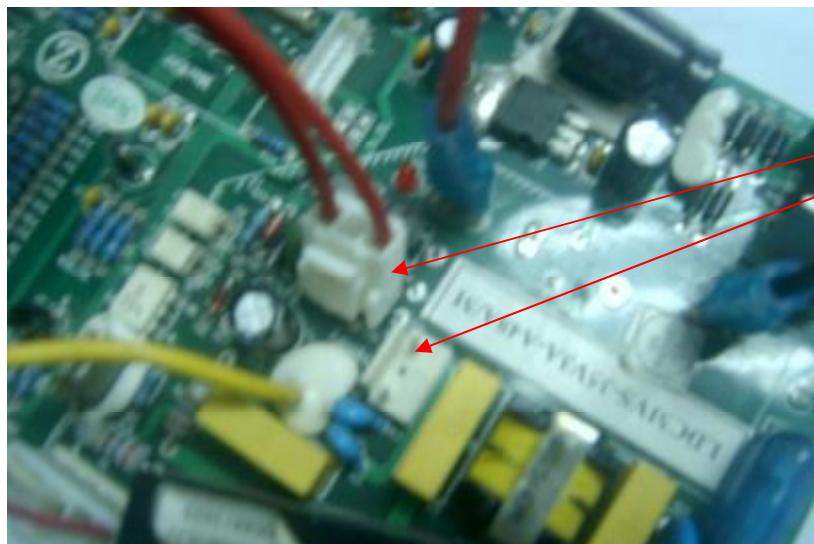
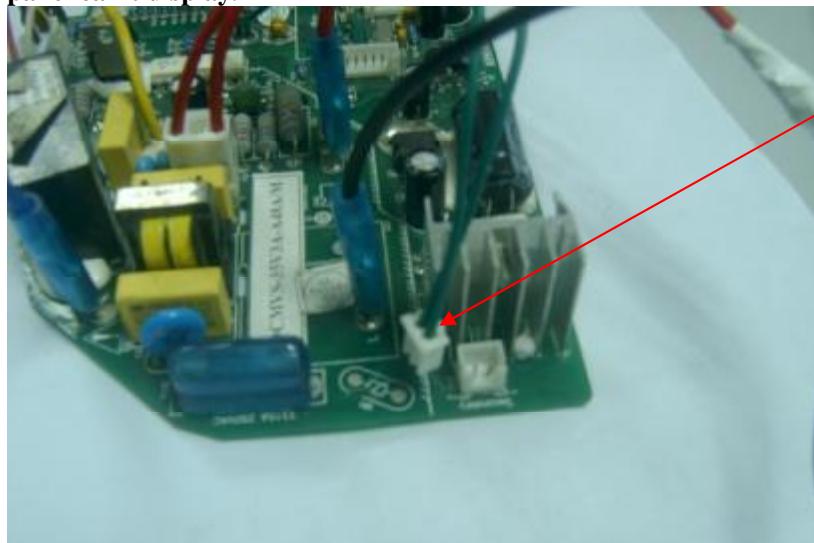
6、The analysis of indoor malfunction code (internal wiring get loose, which will cause malfunction.)

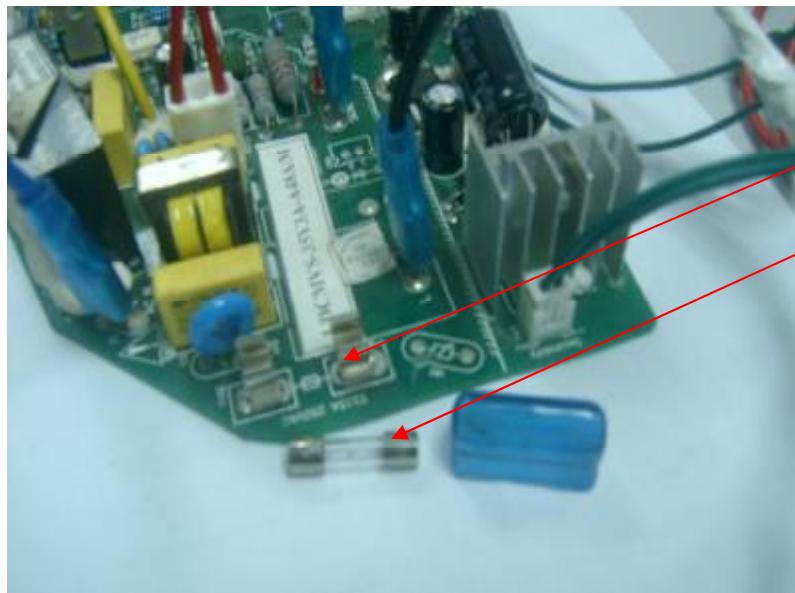
I、indoor detailed malfunction

1.when indoor unit live wire is disconnected, its lamp panel can't display.



2.when the transformer's secondary and primary disconnect or indoor fuse is off, the indoor unit lamp panel can't display.





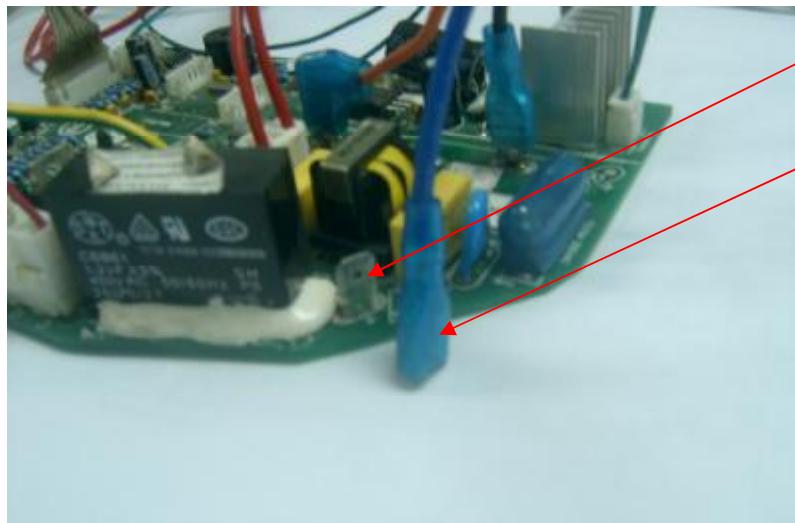
Indoor unit fuse is off.

The indoor unit fuse



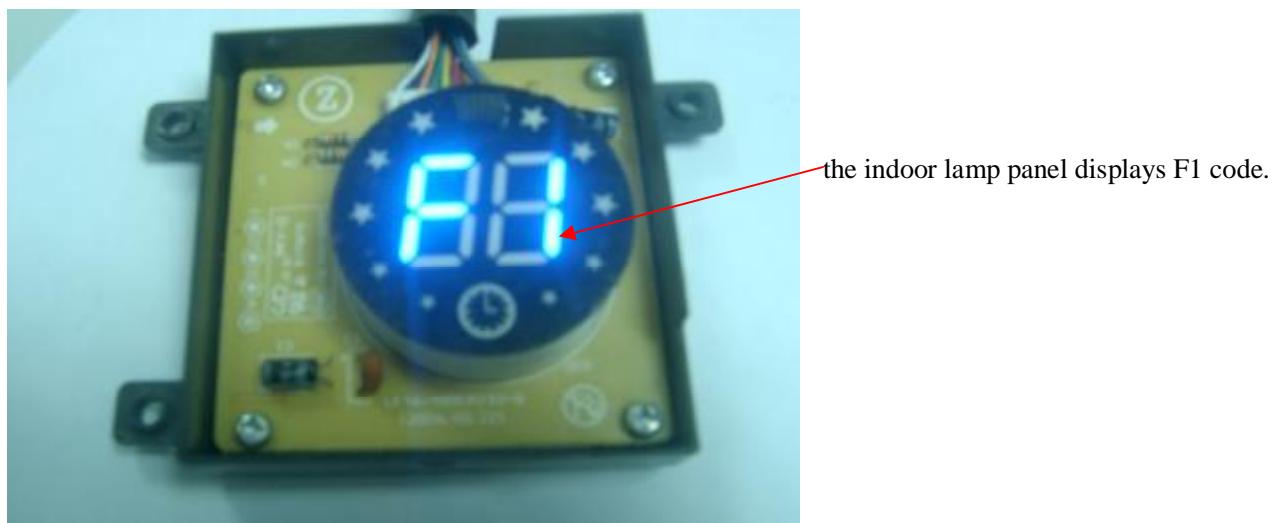
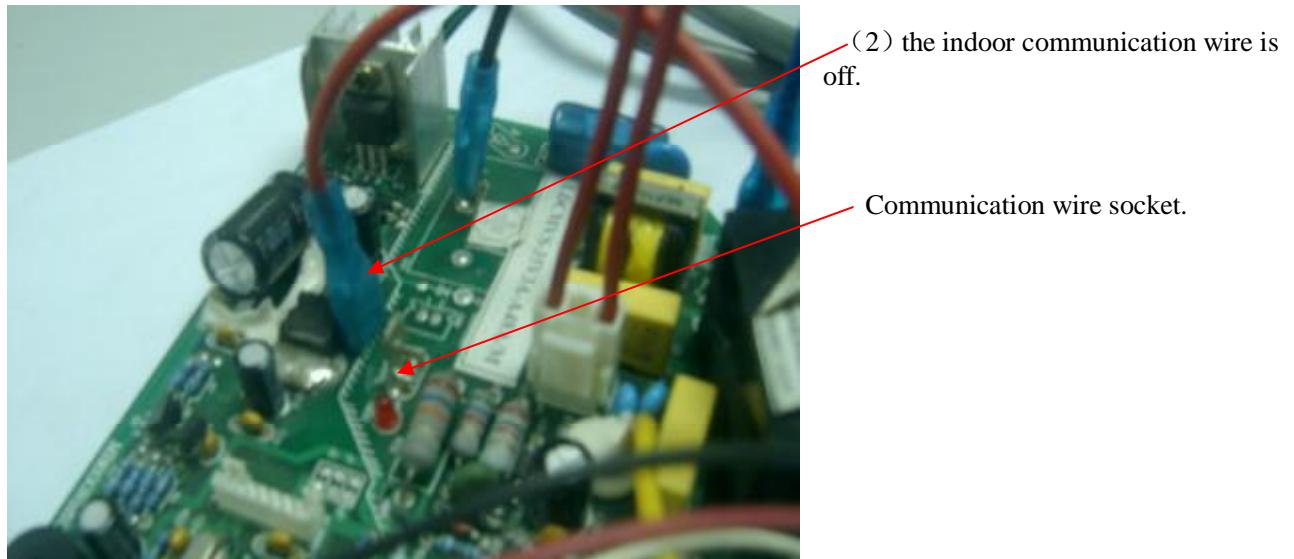
The condition that the lamp panel
can't display.

3. (1) when the indoor null line is off, the system displays F1 code .
- (2) when indoor communication wire is off, the system also displays F1 code .

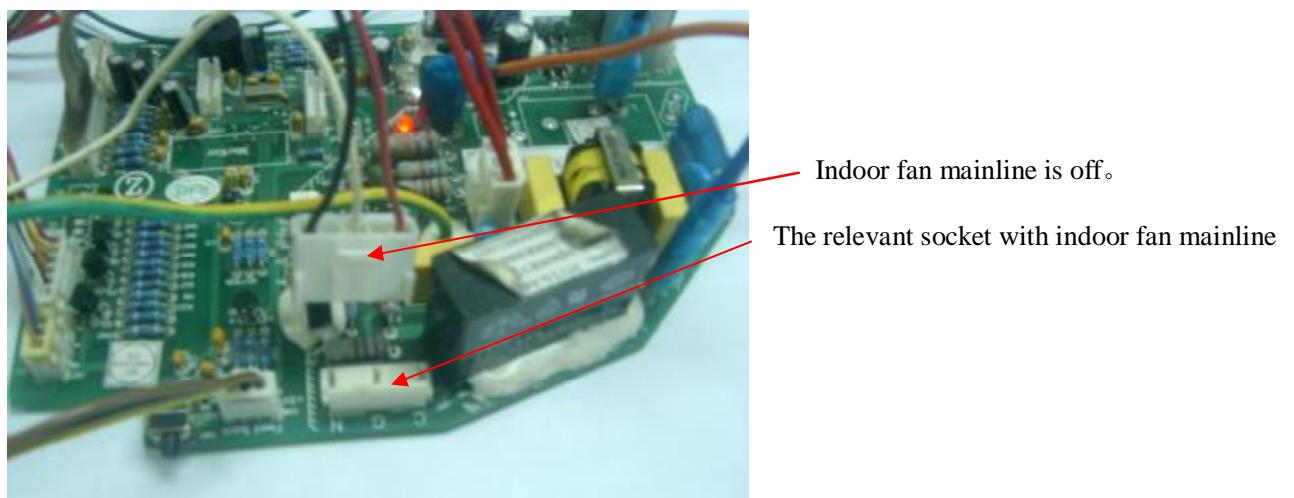


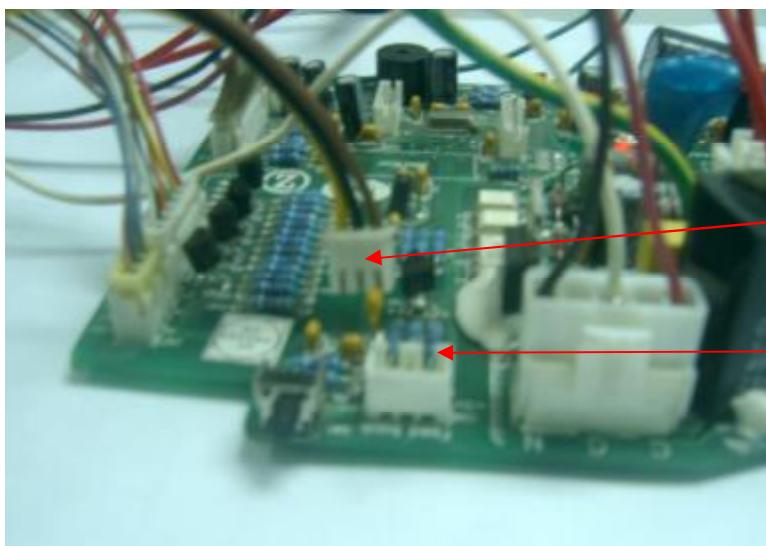
The inserted slice to null line

The indoor unit null line is off.



4. when indoor fan mainline or feedback wire is off, the indoor lamp panel displays F4 code. After directly insert it well, To restart the unit to recover normal .





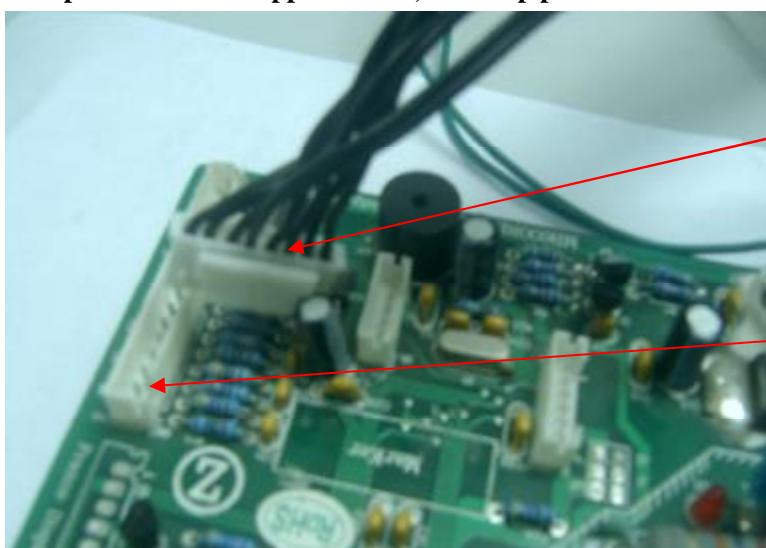
indoor fan feedback wire is off.

the relevant socket with indoor feedback wire .



The lamp panel displays F4 code.

5.when indoor sensor has the problem, the lamp will display F₂ 、 F₃ code. When indoor coil outlet , inlet and middle temperature sensor appear malfunction, the lamp panel displays F3 code; when indoor temperature sensor appears fault, the lamp panel shows F2 fault code.



Indoor temperature sensor plug

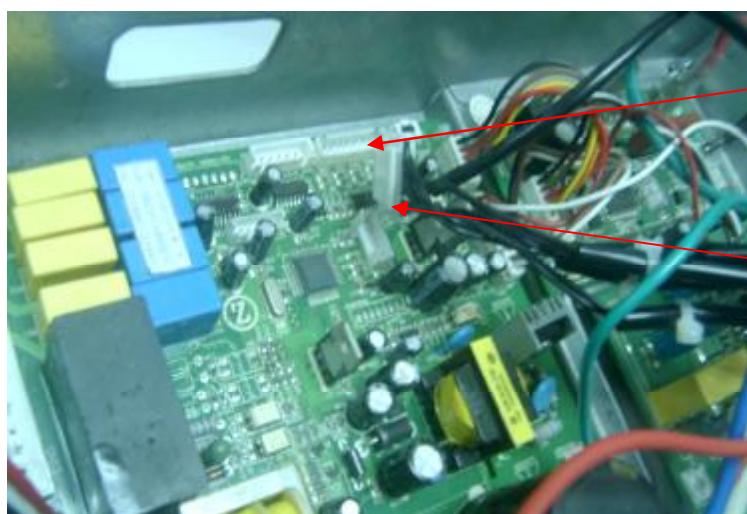
the relevant socket of indoor temperature sensor plug



The lamp panel alternately displays F2,F3 fault code.



6.when outdoor temperature sensor is off or loose contact, the indoor lamp panel displays F6 fault code.



the relevant socket of outdoor temp. sensor.

The outdoor temperature sensor is off or loose contact.



The indoor lamp panel displays F6 fault code.

7.when the system appears mode conflict, the indoor lamp panel shows d1 code.



the indoor lamp panel shows d1 code.

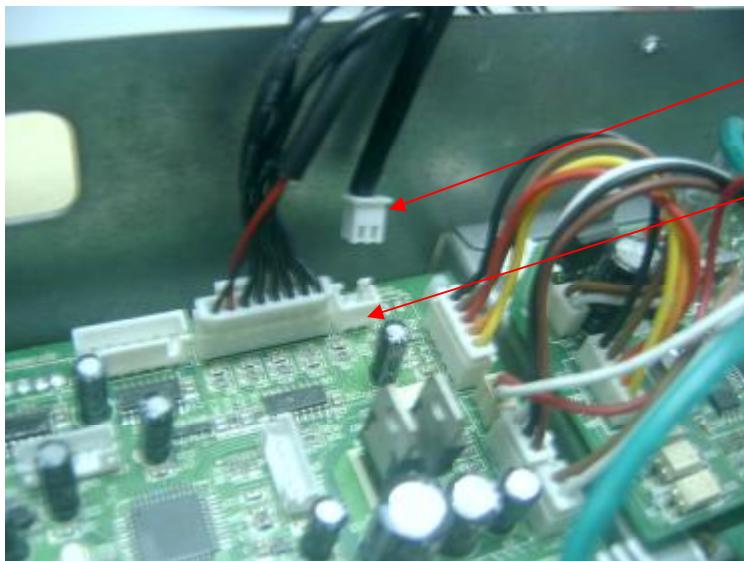
8.when the system is in the defrosting condition, The lamp panel displays dF code.



The lamp panel displays dF code.

II . The outdoor electrical control fault code of the America 12K model .

1.the outdoor module temperature sensor is off or loose contact, the lamp panel shows F6 code.



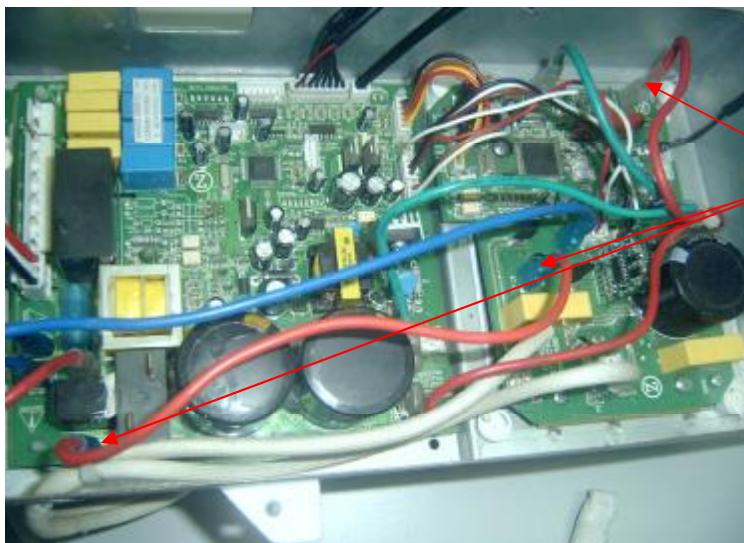
- the outdoor module temperature sensor is off or loose contact .

the relevant socket with the outdoor module temperature sensor plug .



The lamp panel shows F6 code.

2. The outdoor unit DC busbar voltage is abnormal, the lamp panel shows F7code.

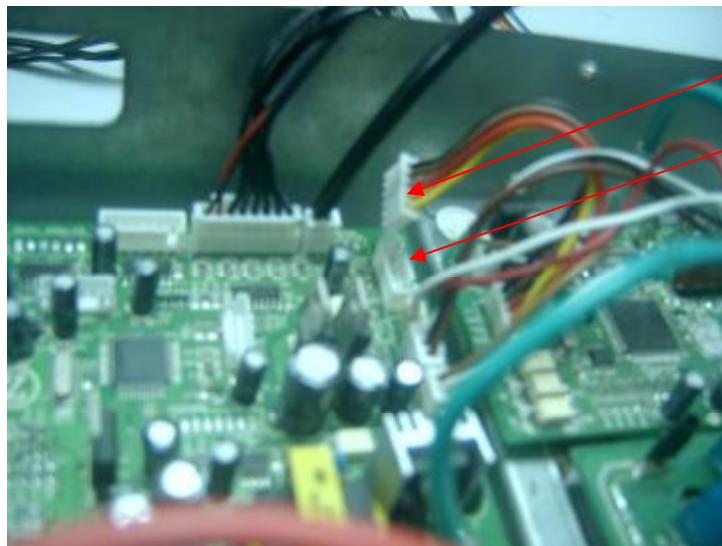


► The P、N power wire are off .



The lamp panel shows F7 code.

3.the outdoor module drive wire is off , the lamp panel shows FC code .



The outdoor module drive wire is off .

The matching socket with the outdoor module drive wire



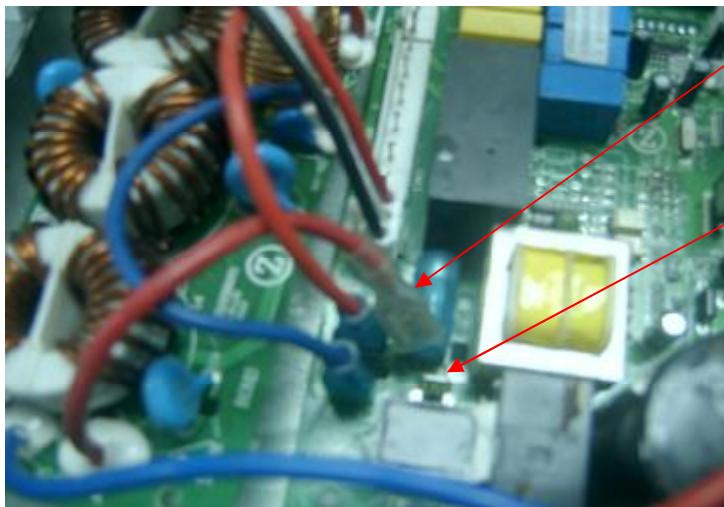
The matching socket with the outdoor module drive wire .

The outdoor module drive wire is off .



The lamp panel shows FC code .

4、the wave filtering board and mainboard power wire is off or loose contact, the lamp panel shows F1 code .



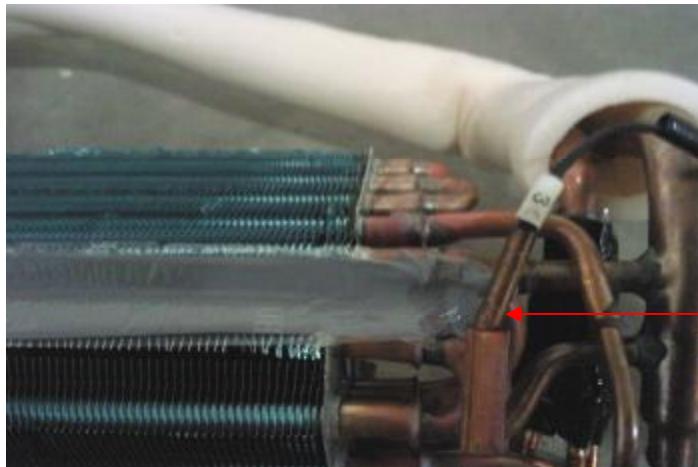
the wave filtering board and mainboard power wire is off or loose contact

The matching socket with the wave filtering board and mainboard power wire

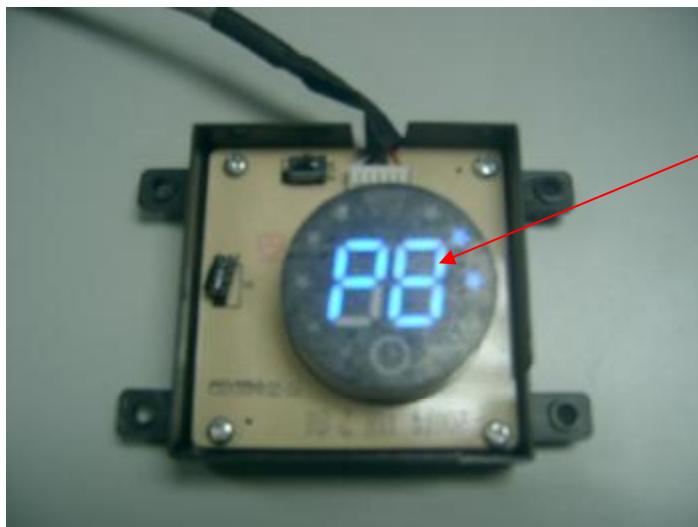


the lamp panel shows F1 code .

5. the evaporator middle temperature and condenser middle temperature sensor is off , the lamp panel displays P8 code .

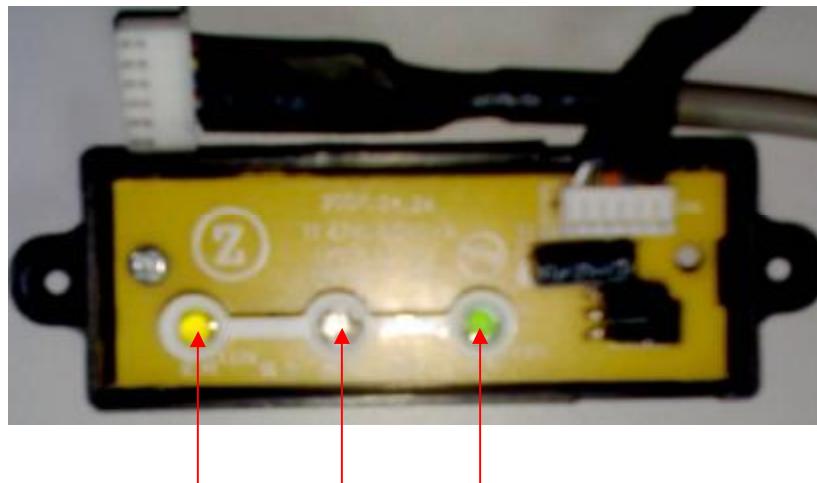


the evaporator middle temperature and condenser middle temperature sensor is off



the lamp panel displays P8 code

The 67th style indoor lamp panel



The timing lamp The turbo lamp The running lamp

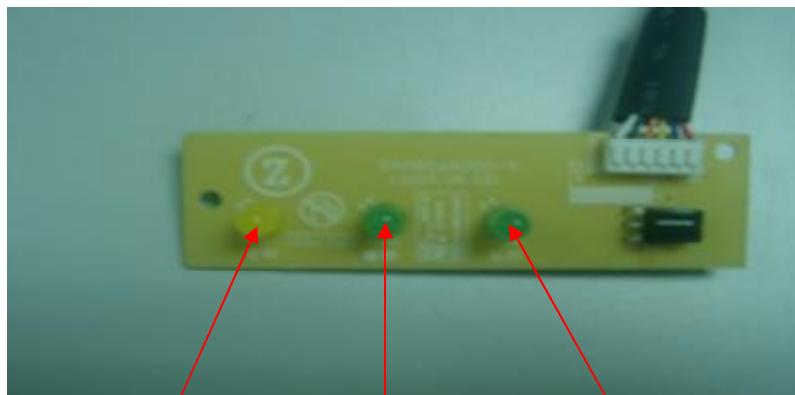
The indoor unit faulty display:

Faulty contents	Trouble display
Communication fault	The running lamp lightens all the time, the turbo lamp lightens 2 times, and then extinguish 2 seconds.
Indoor fan fault	The running lamp lightens all the time, the turbo lamp lightens 5 times, and then extinguish 2 seconds.
Indoor temp. sensor fault	The running lamp lightens all the time, the turbo lamp lightens 3 times, and then extinguish 2 seconds.
Indoor coil outlet temp. sensor fault	The running lamp lightens all the time, the turbo lamp lightens 4 times, and then extinguish 2 seconds.
Indoor coil inlet temp. sensor fault	The running lamp lightens all the time, the turbo lamp lightens 4 times, and then extinguish 2 seconds.
Indoor coil middle temp. sensor fault	The running lamp lightens all the time, the turbo lamp lightens 4 times, and then extinguish 2 seconds.
Mode conflict	The running lamp lightens 1 time, and then extinguish 1 second.
Defrosting or anti cold air	The timing lamp lightens 1 time, and then extinguish 1 second.

The outdoor unit faulty display:

Faulty contents	Trouble display
the outdoor unit transducer module protection faulty	The timing lamp lightens all the time, the turbo lamp lightens 2 times, and then extinguish 2 seconds.
over current of outdoor unit	The timing lamp lightens all the time, the turbo lamp lightens 3 times, and then extinguish 2 seconds.
discharge temp. of compressor too high, outside ambient temp. too high, switch temp. of compressor crust cut off, temp. of module too high	The timing lamp lightens all the time, the turbo lamp lightens 4 times, and then extinguish 2 seconds.
The outdoor unit DC busbar voltage is abnormal	The timing lamp lightens all the time, the turbo lamp lightens 7 times, and then extinguish 2 seconds.
lack refrigerant or reverse valve fault	The timing lamp lightens all the time, the turbo lamp lightens 8 times, and then extinguish 2 seconds.
outdoor sensor fault	The running lamp lightens all the time, the turbo lamp lightens 7 times, and then extinguish 2 seconds.
outdoor unit drive fault, start compressor failure	The running lamp lightens all the time, the turbo lamp lightens 6 times, and then extinguish 2 seconds.

The 85th style indoor lamp panel

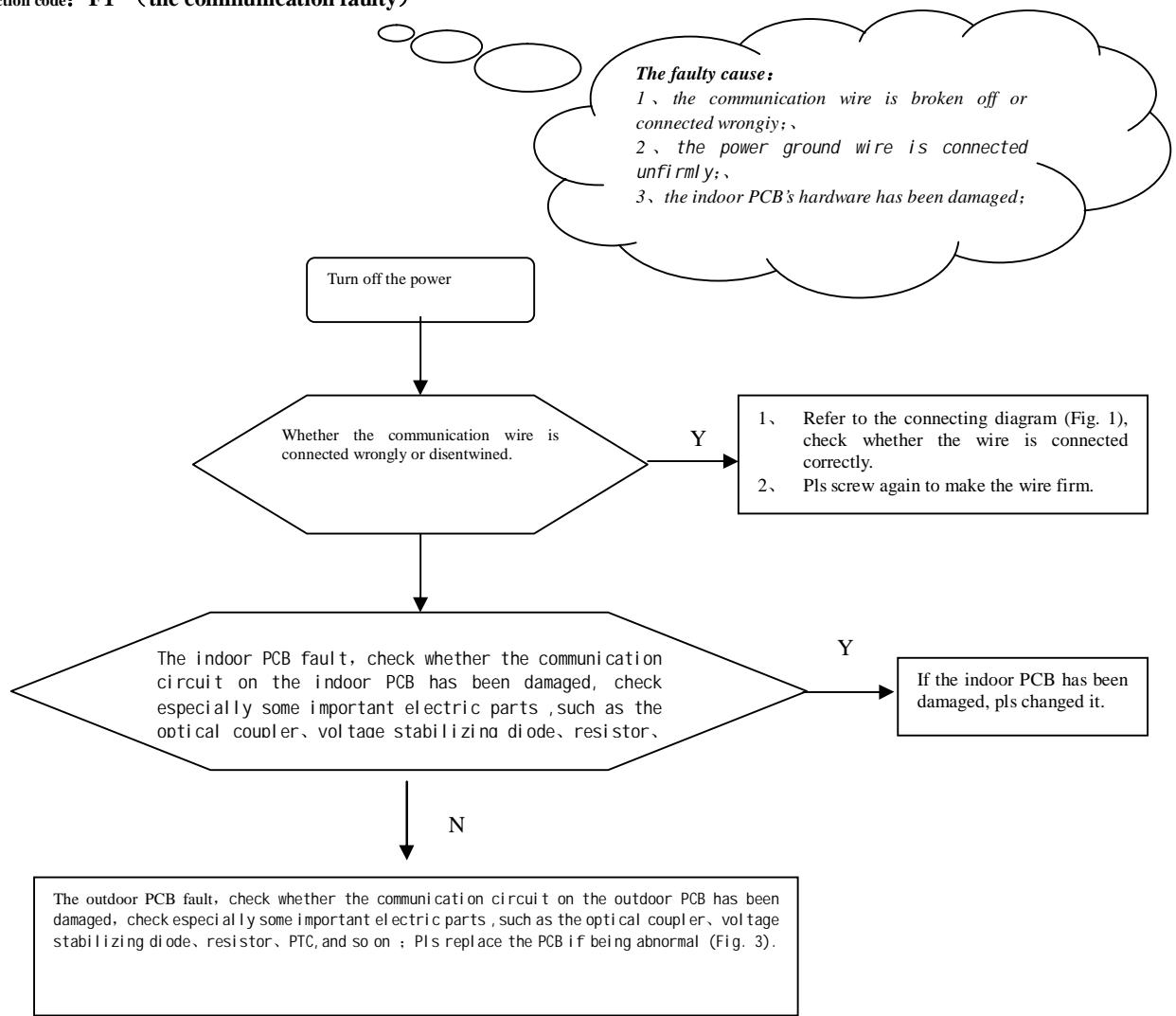


The timing lamp The sleeping lamp The running lamp

Faulty contents	Trouble display
Communication fault	The timing lamp lightens all the time, the sleeping lamp lightens 2 times, and then extinguish 2 seconds.
Indoor fan fault	The timing lamp lightens all the time, the sleeping lamp lightens 5 times, and then extinguish 2 seconds.
Indoor temp. sensor fault	The timing lamp lightens all the time, the sleeping lamp lightens 3 times, and then extinguish 2 seconds.
Indoor coil outlet temp. sensor fault	The timing lamp lightens all the time, the sleeping lamp lightens 4 times, and then extinguish 2 seconds.
Indoor coil inlet temp. sensor fault	The timing lamp lightens all the time, the sleeping lamp lightens 4 times, and then extinguish 2 seconds.
Indoor coil middle temp. sensor fault	The timing lamp lightens all the time, the sleeping lamp lightens 4 times, and then extinguish 2 seconds.
Mode conflict	The timing lamp lightens 1 time, and then extinguish 1 second.
Defrosting or anti cold air	The running lamp lightens 1 time, and then extinguish 1 second.

Faulty contents	Trouble display
the outdoor unit transducer module protection faulty	The running lamp lightens all the time, the sleeping lamp lightens 2 times, and then extinguish 2 seconds.
over current of outdoor unit	The running lamp lightens all the time, the sleeping lamp lightens 3 times, and then extinguish 2 seconds.
discharge temp. of compressor too high, outside ambient temp. too high, switch temp. of compressor crust cut off, temp. of module too high	The running lamp lightens all the time, the sleeping lamp lightens 4 times, and then extinguish 2 seconds.
The outdoor unit DC busbar voltage is abnormal	The running lamp lightens all the time, the sleeping lamp lightens 7 times, and then extinguish 2 seconds.
lack refrigerant or reverse valve fault	The running lamp lightens all the time, the sleeping lamp lightens 8 times, and then extinguish 2 seconds.
outdoor sensor fault	The timing lamp lightens all the time, the sleeping lamp lightens 7 times, and then extinguish 2 seconds.
outdoor unit drive fault, start compressor failure	The timing lamp lightens all the time, the sleeping lamp lightens 6 times, and then extinguish 2 seconds.

DC inverter multi-split series faulty code manual
Malfunction code: **F1** (the communication faulty)



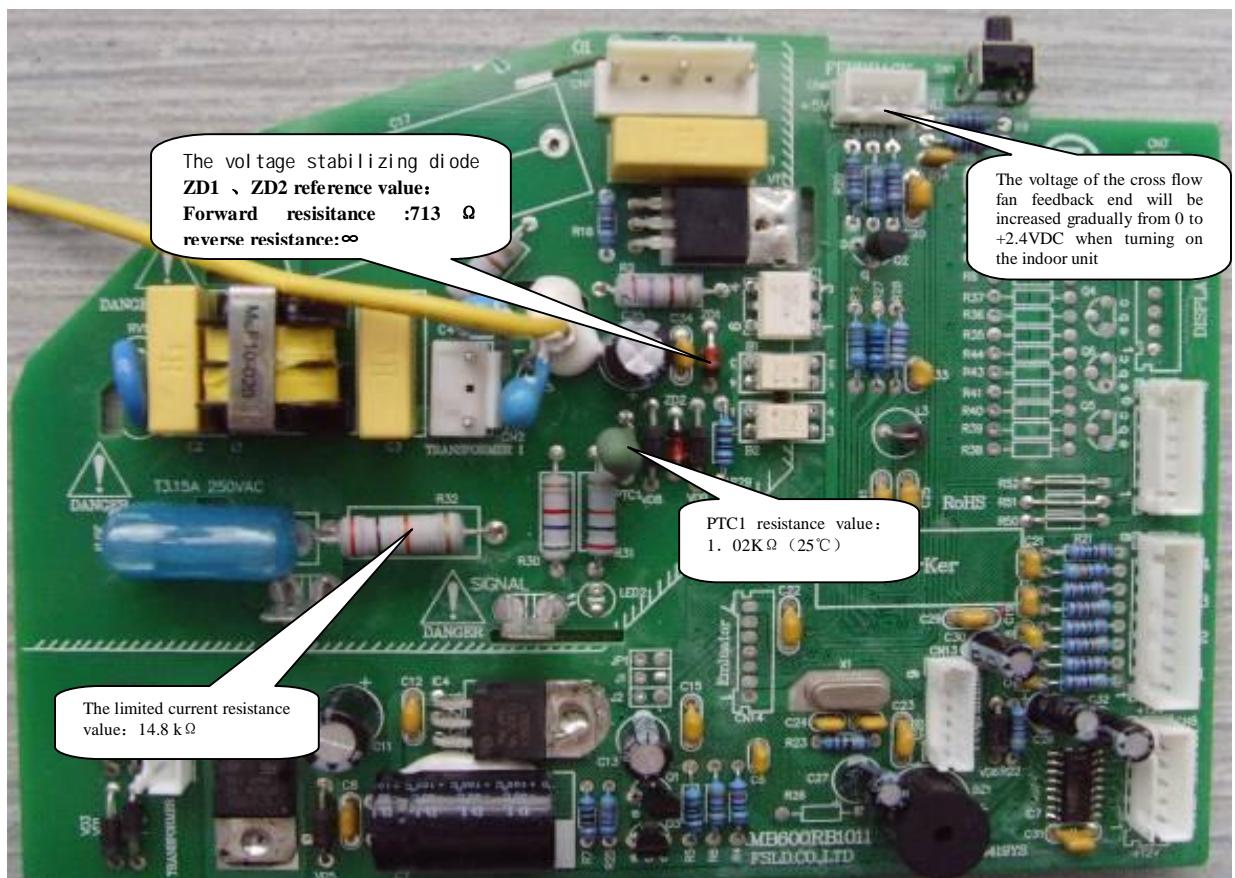
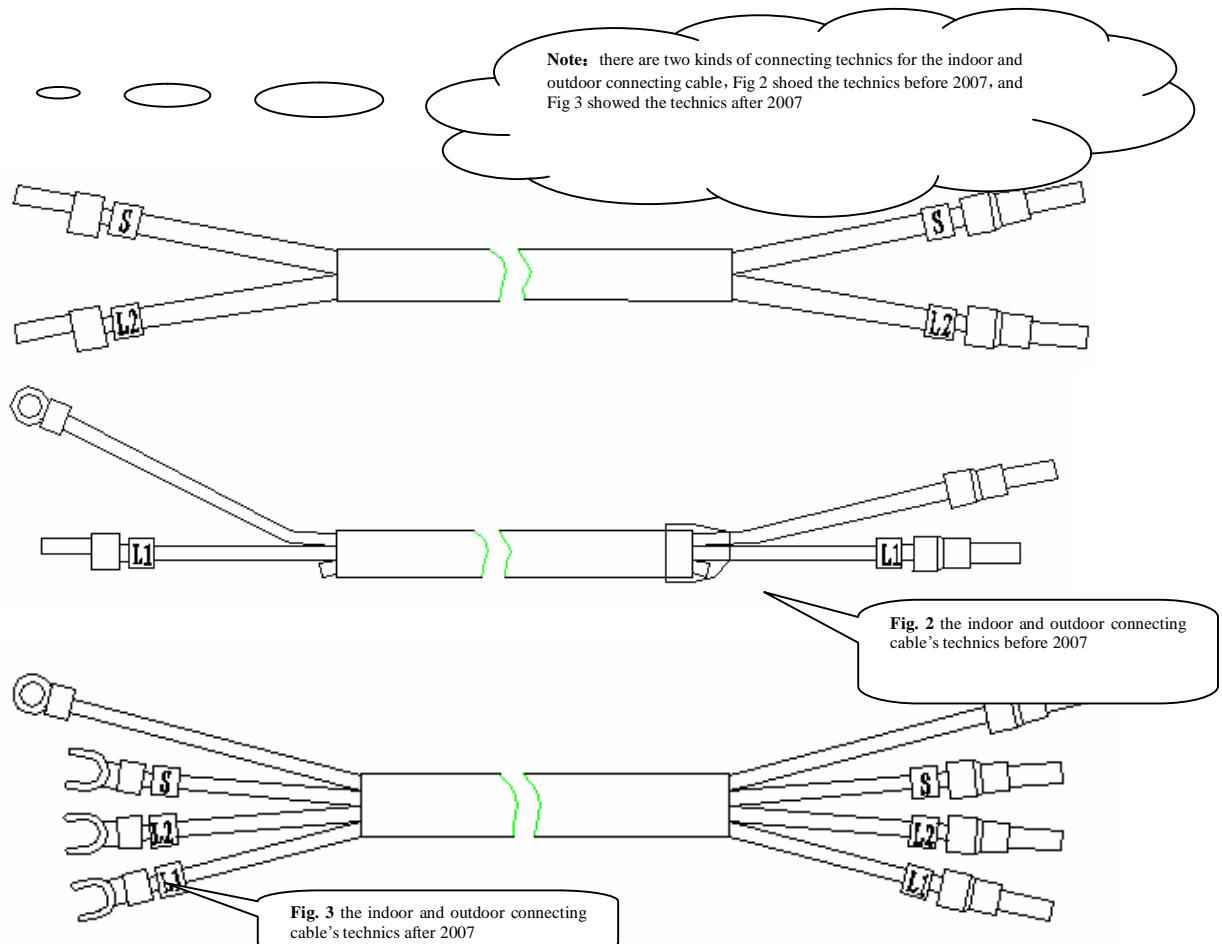


Fig. 4: the indoor PCB

Note: the above parameter is tested when there is the power in the PCB, so is the following .

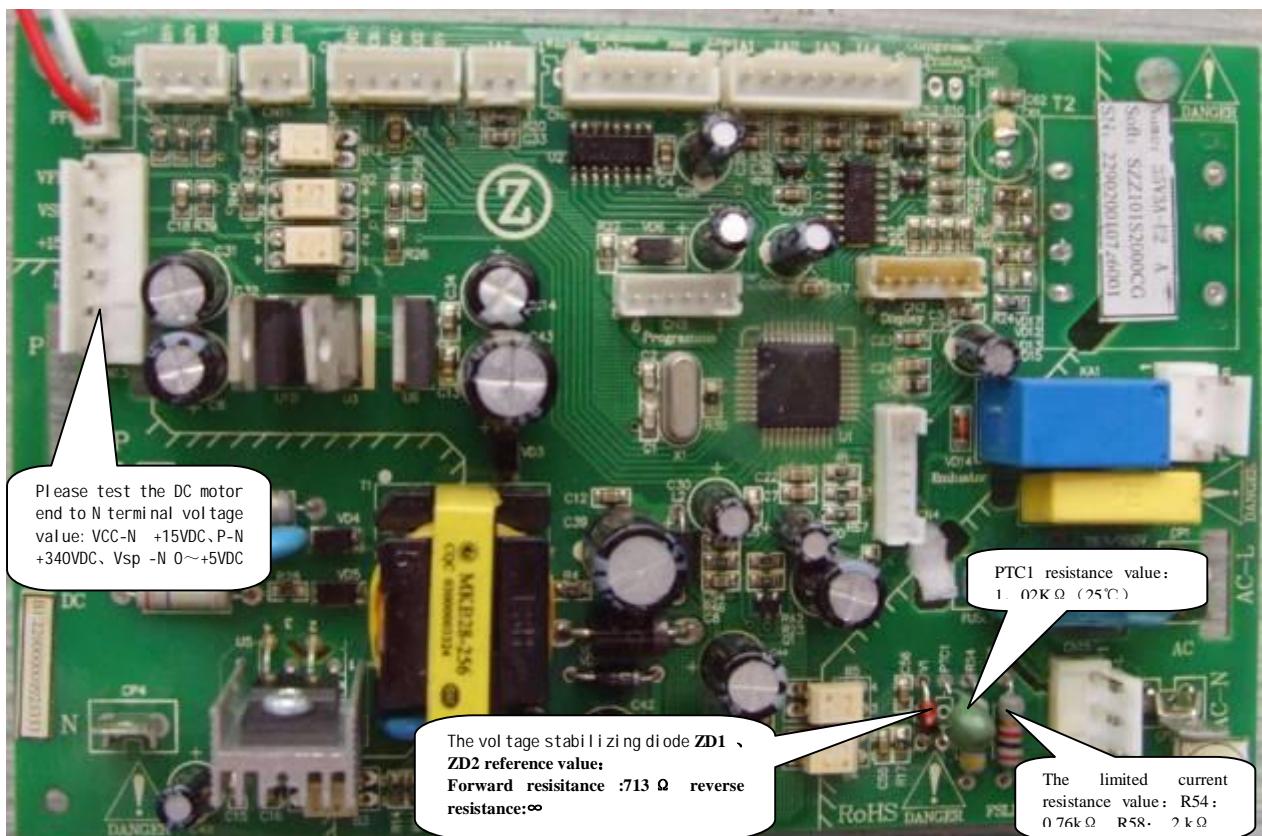
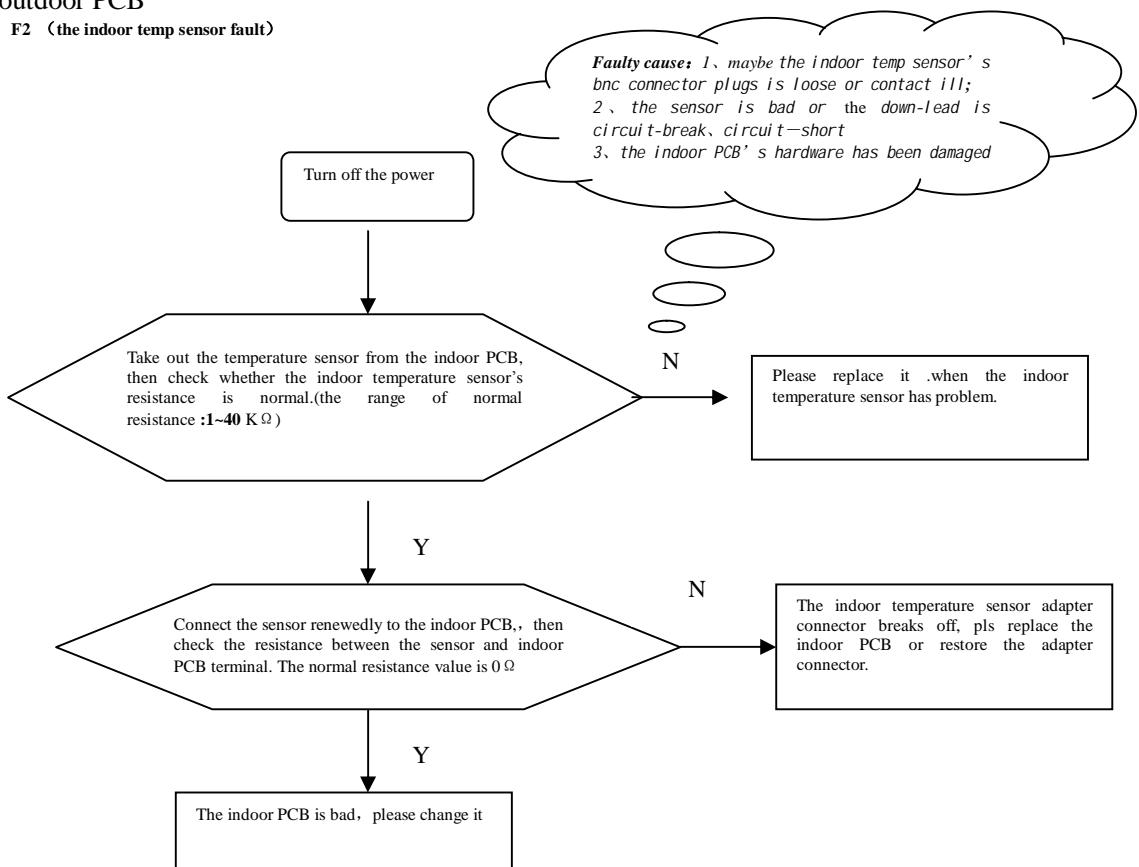
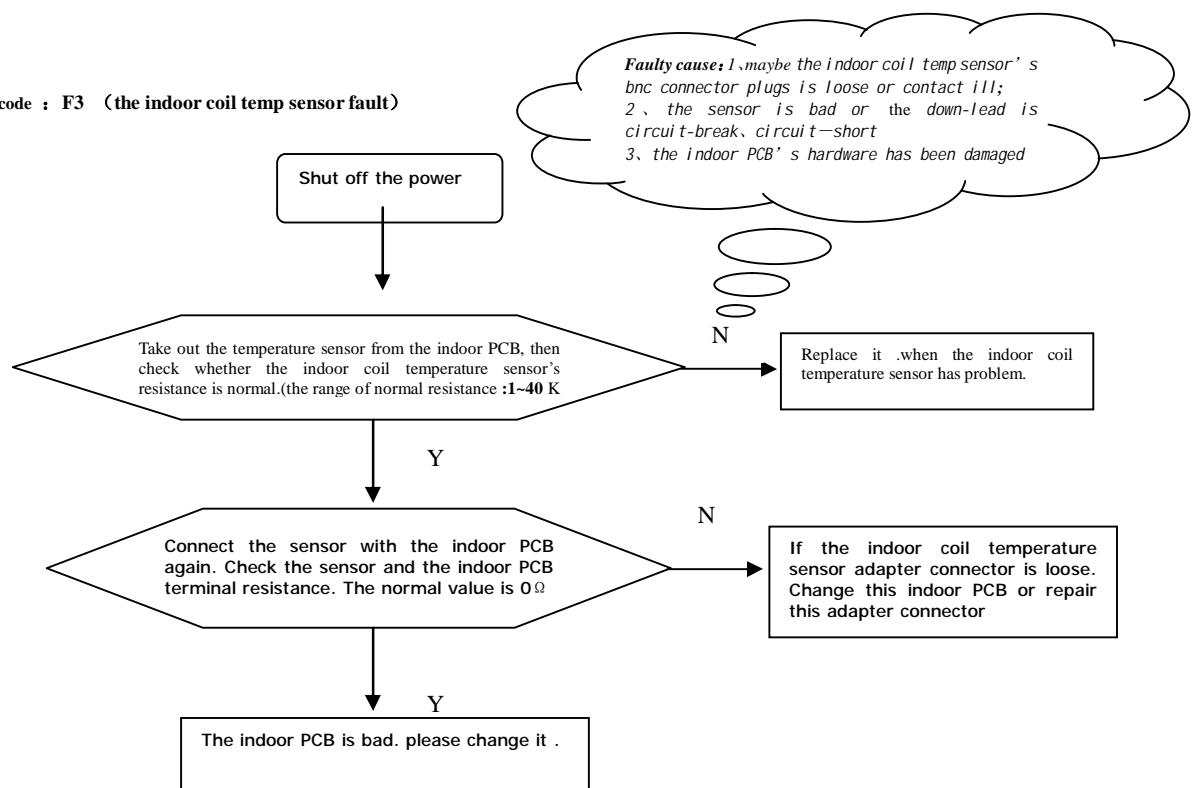


Fig. 5: the outdoor PCB

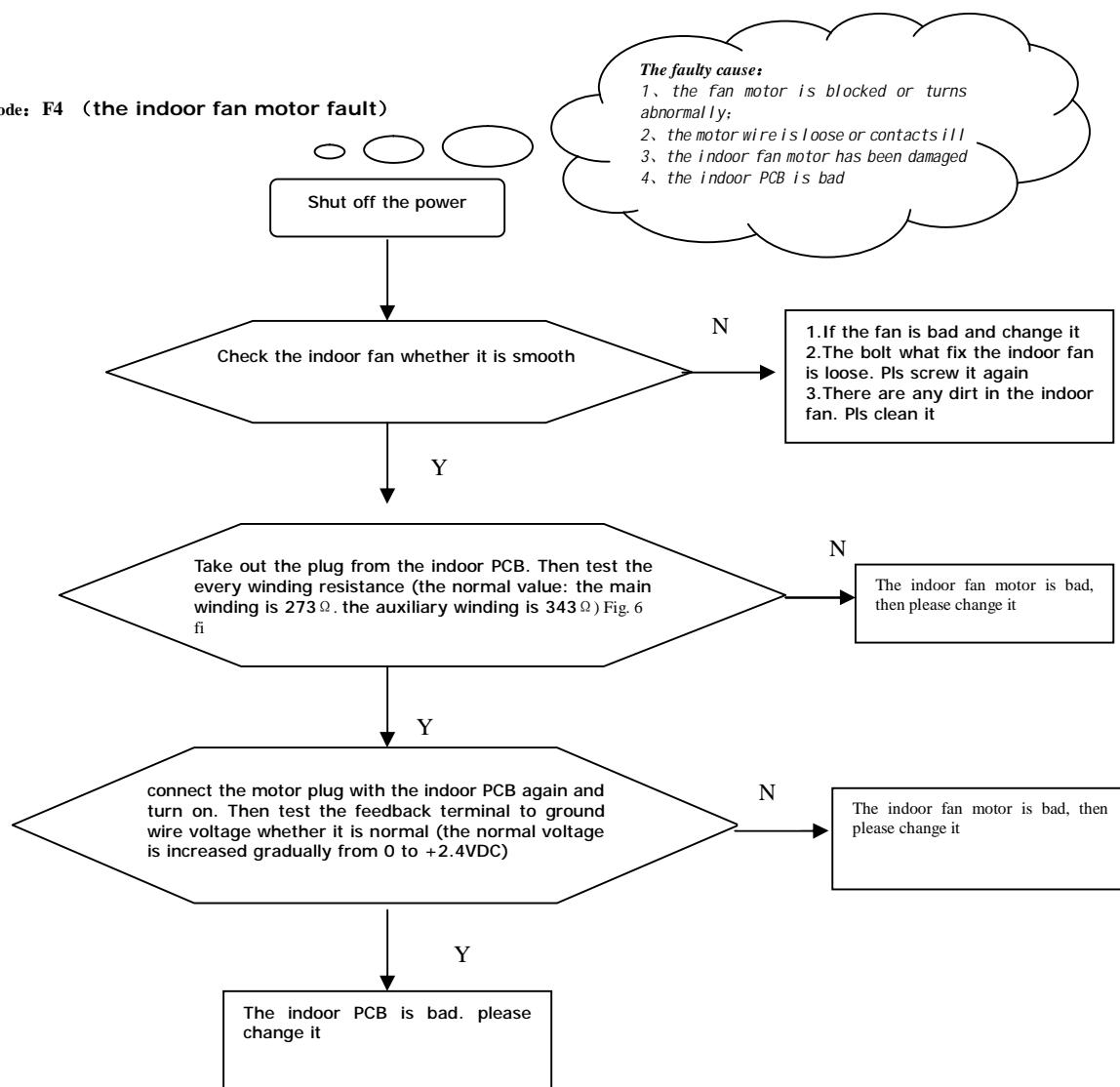
Malfunction code: F2 (the indoor temp sensor fault)

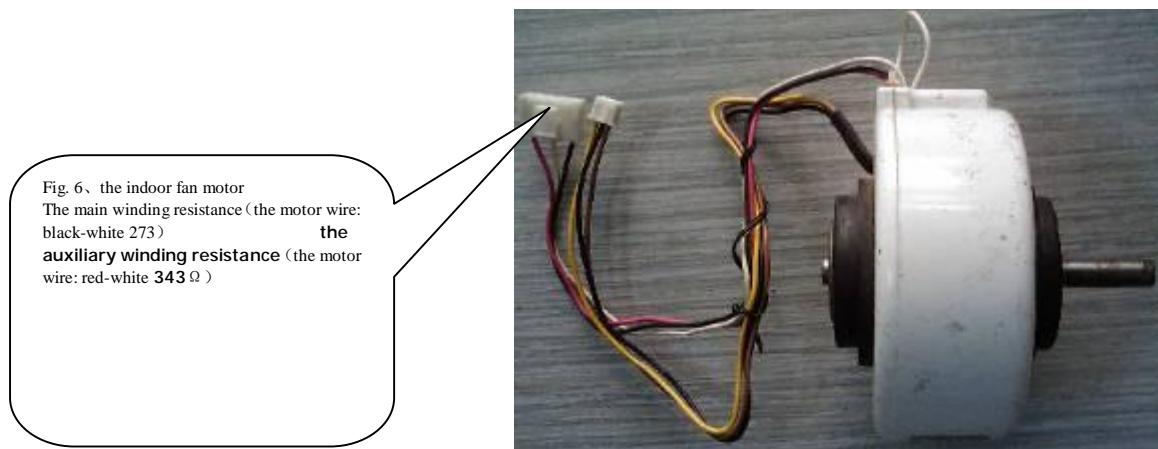


Malfunction code : F3 (the indoor coil temp sensor fault)

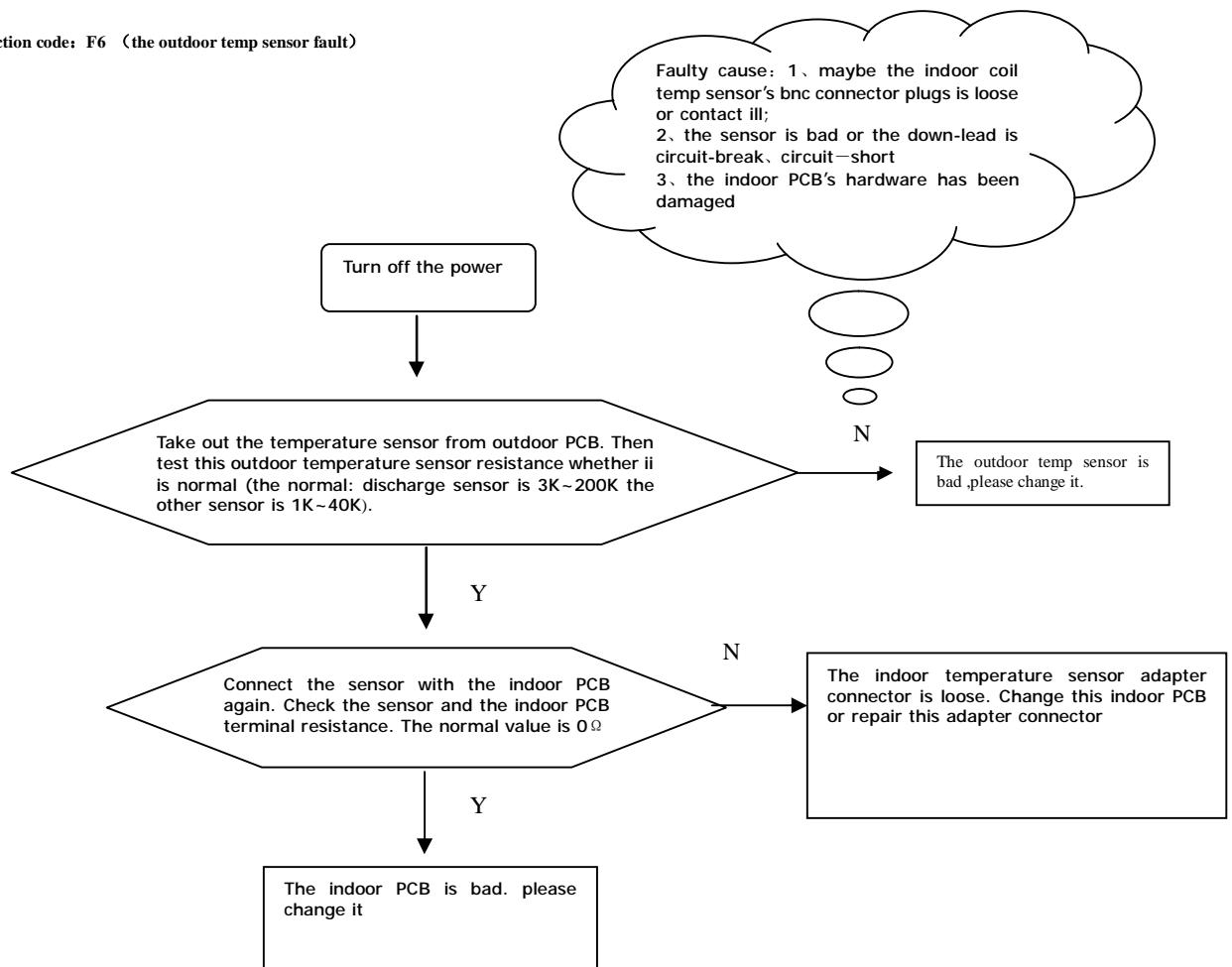


Malfunction code: F4 (the indoor fan motor fault)





Malfunction code: F6 (the outdoor temp sensor fault)



Malfunction code : FA (the communication fault between the wire controller to the indoor PCB)

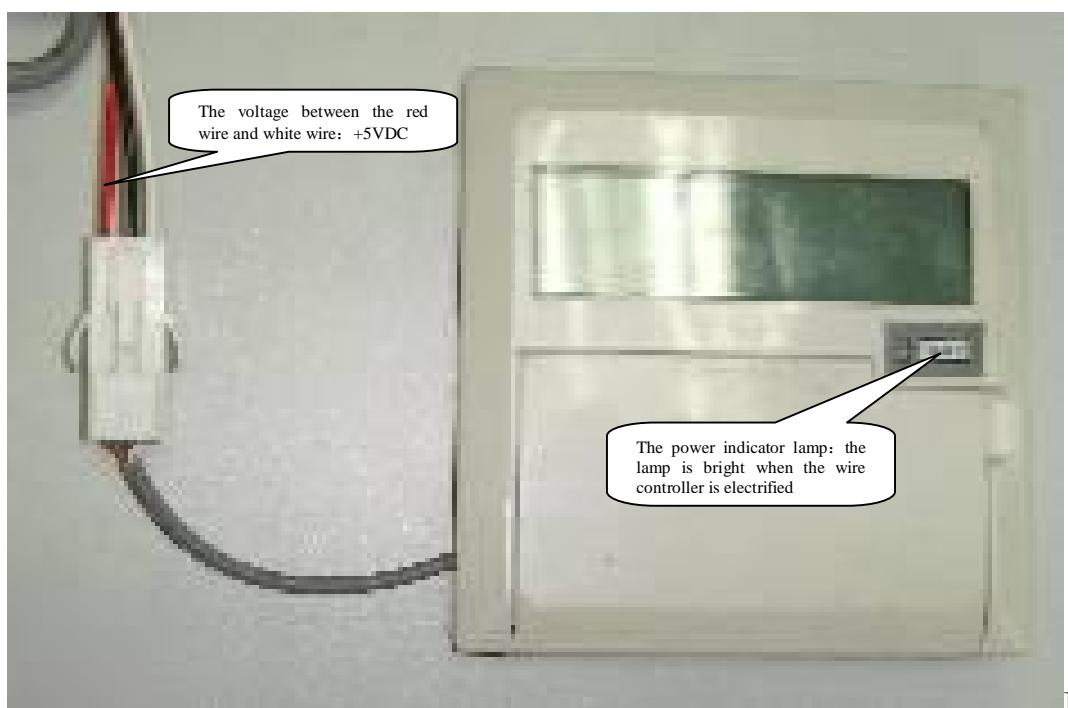
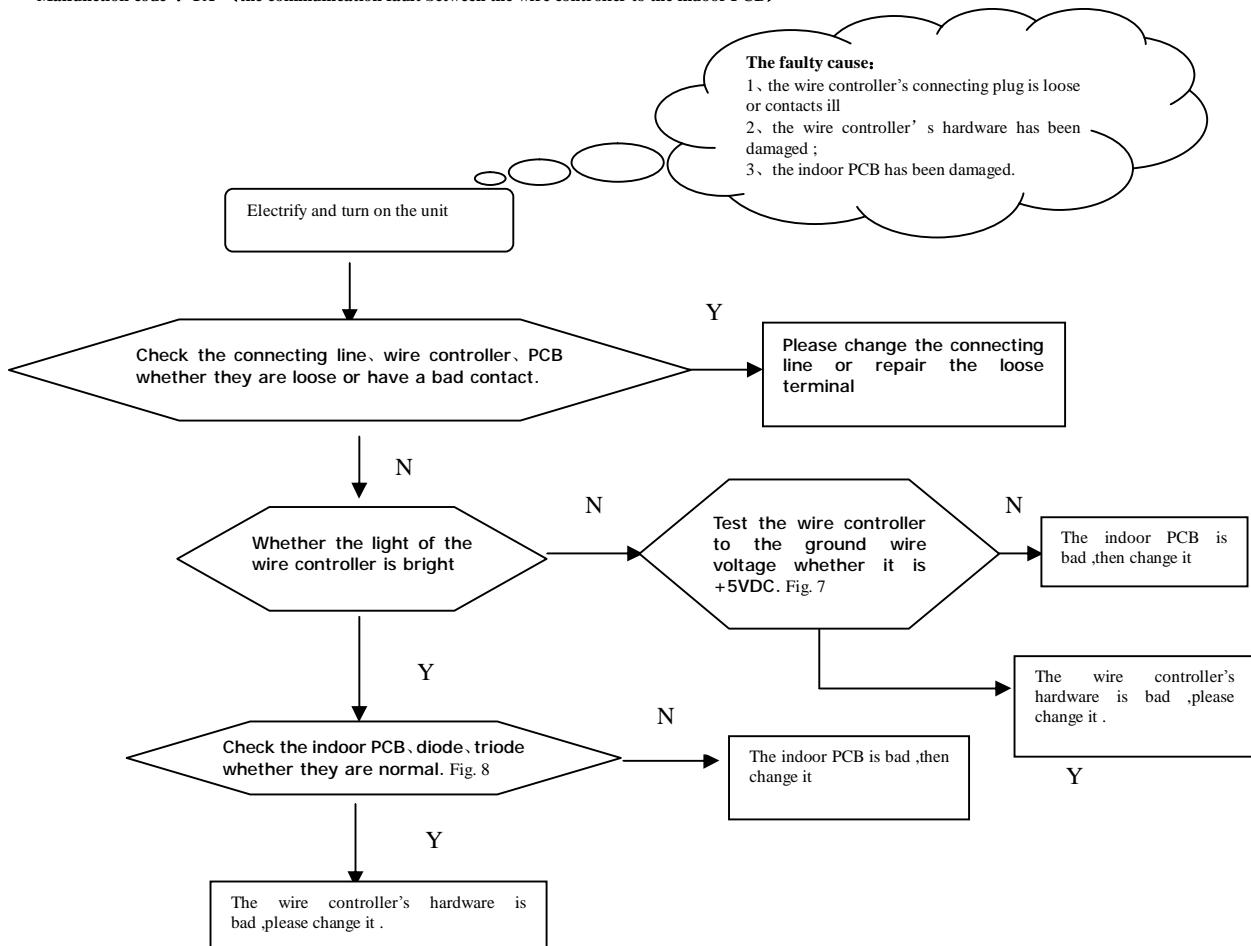
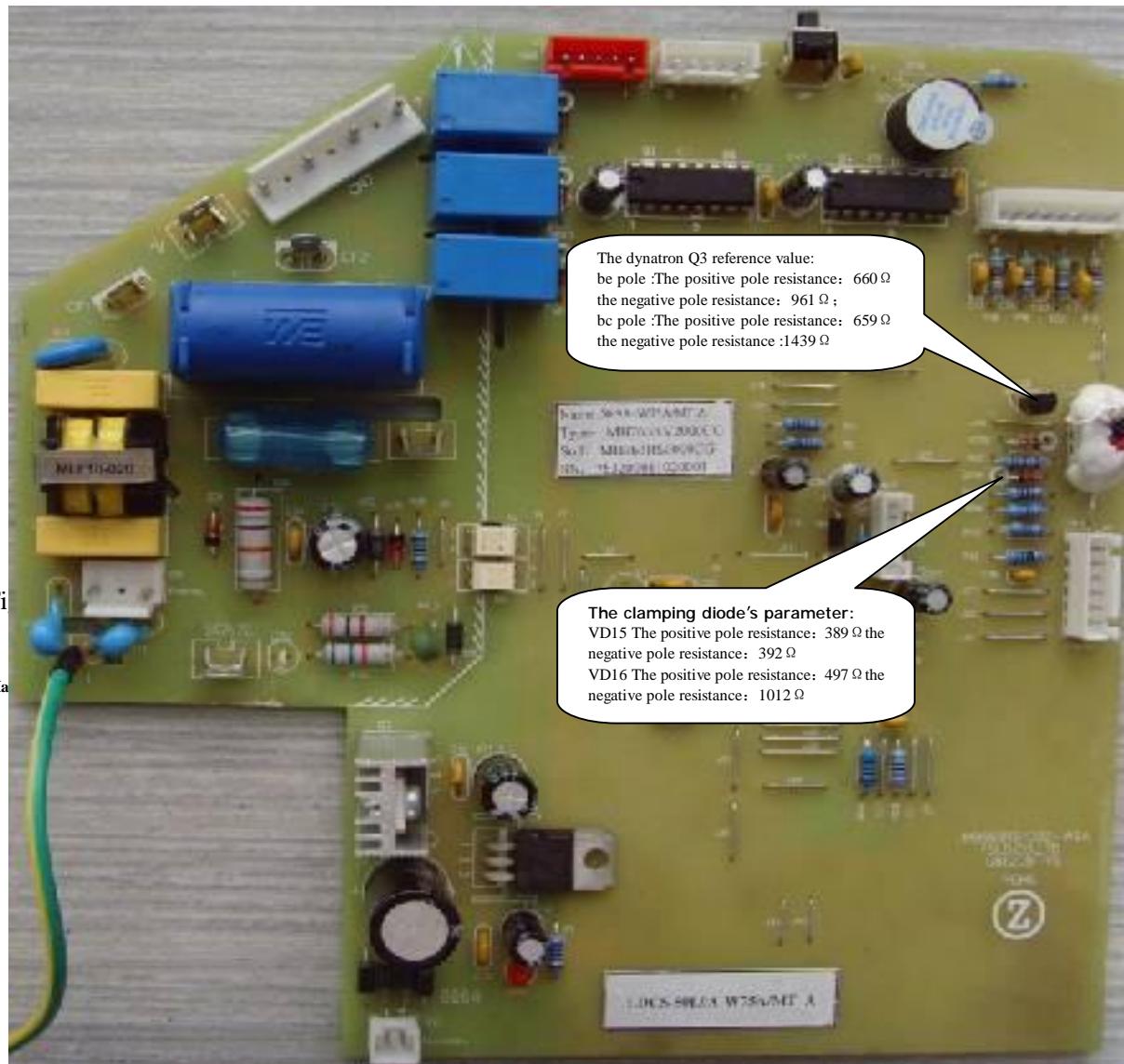
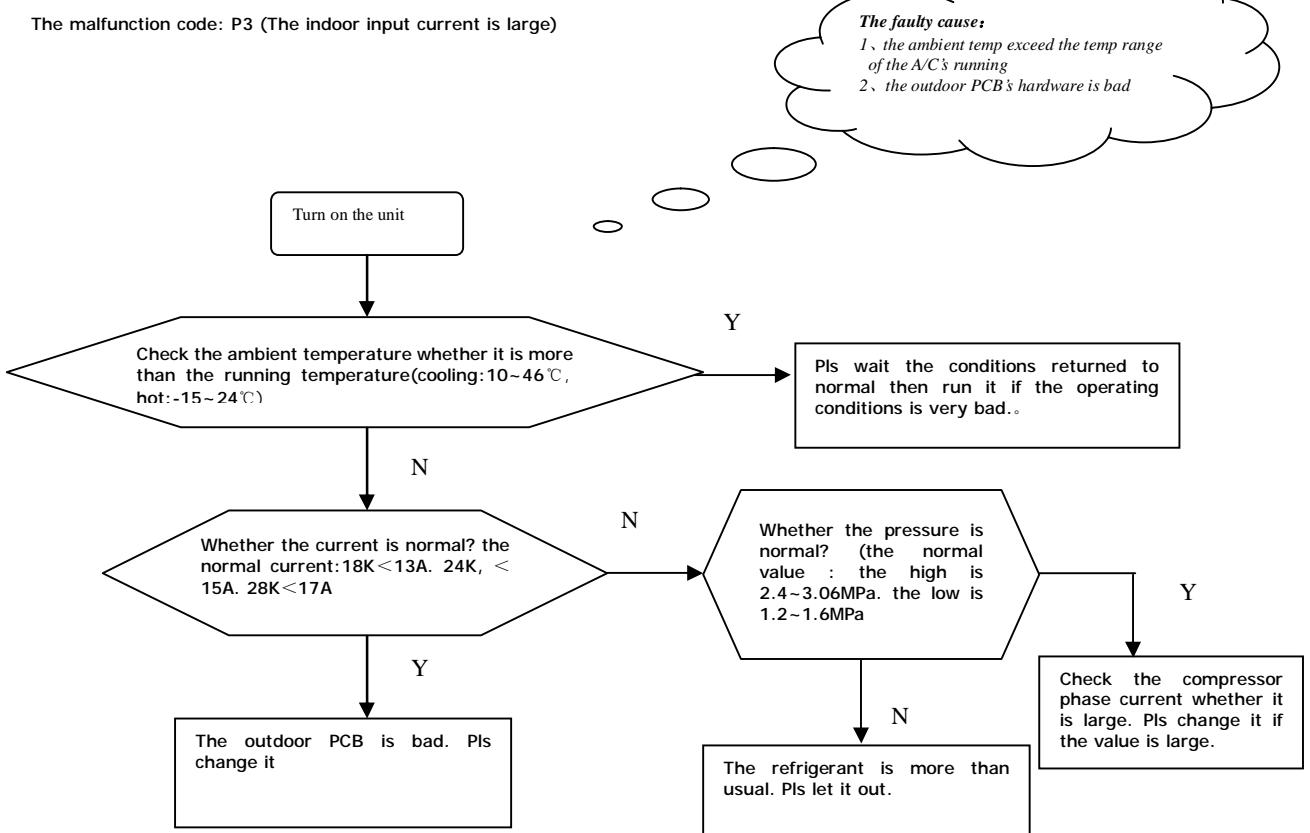
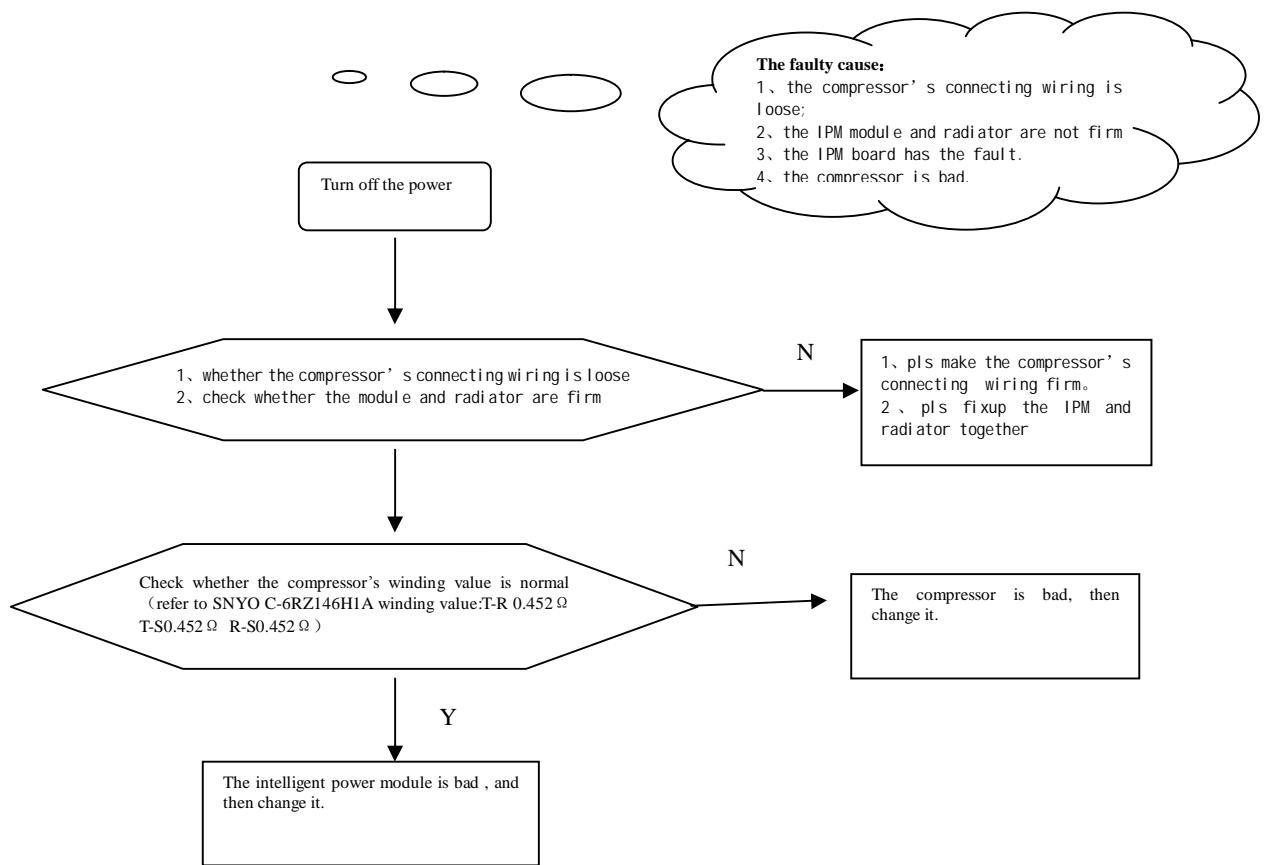


Fig. 7 the wire controller



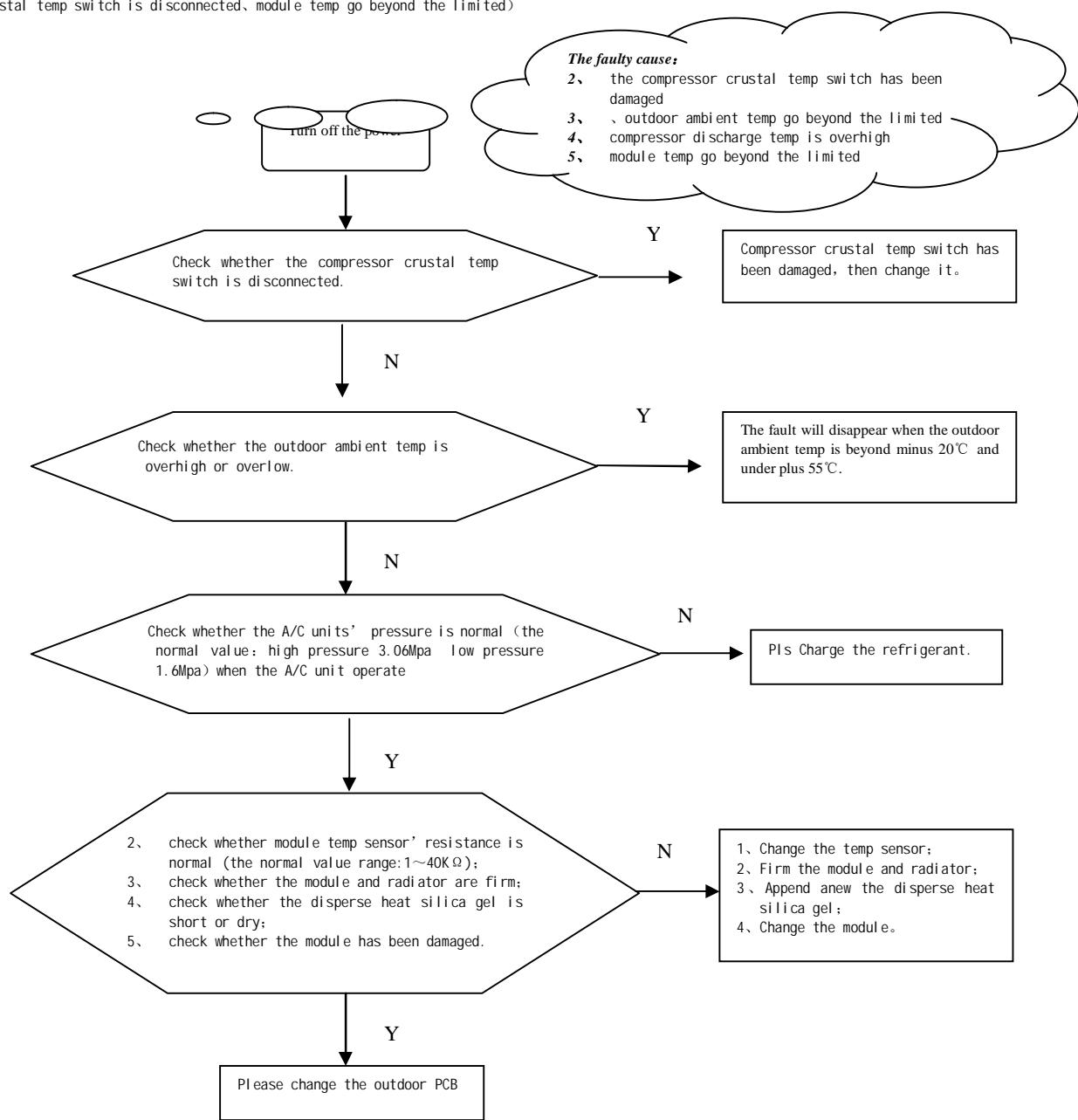
Fi

Ma

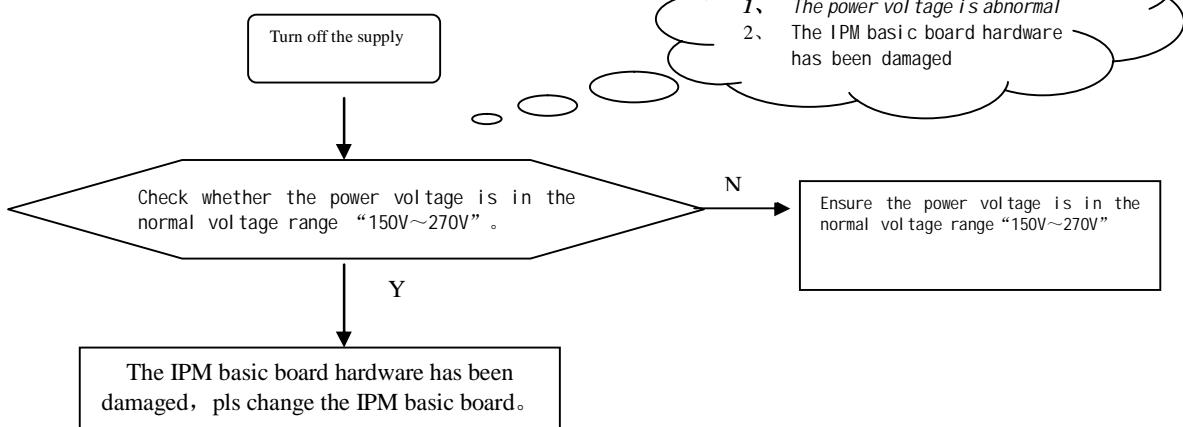


Annotation 1: The normal value of the phase current: **18K<11A; 24K<13A; 28K<15A**

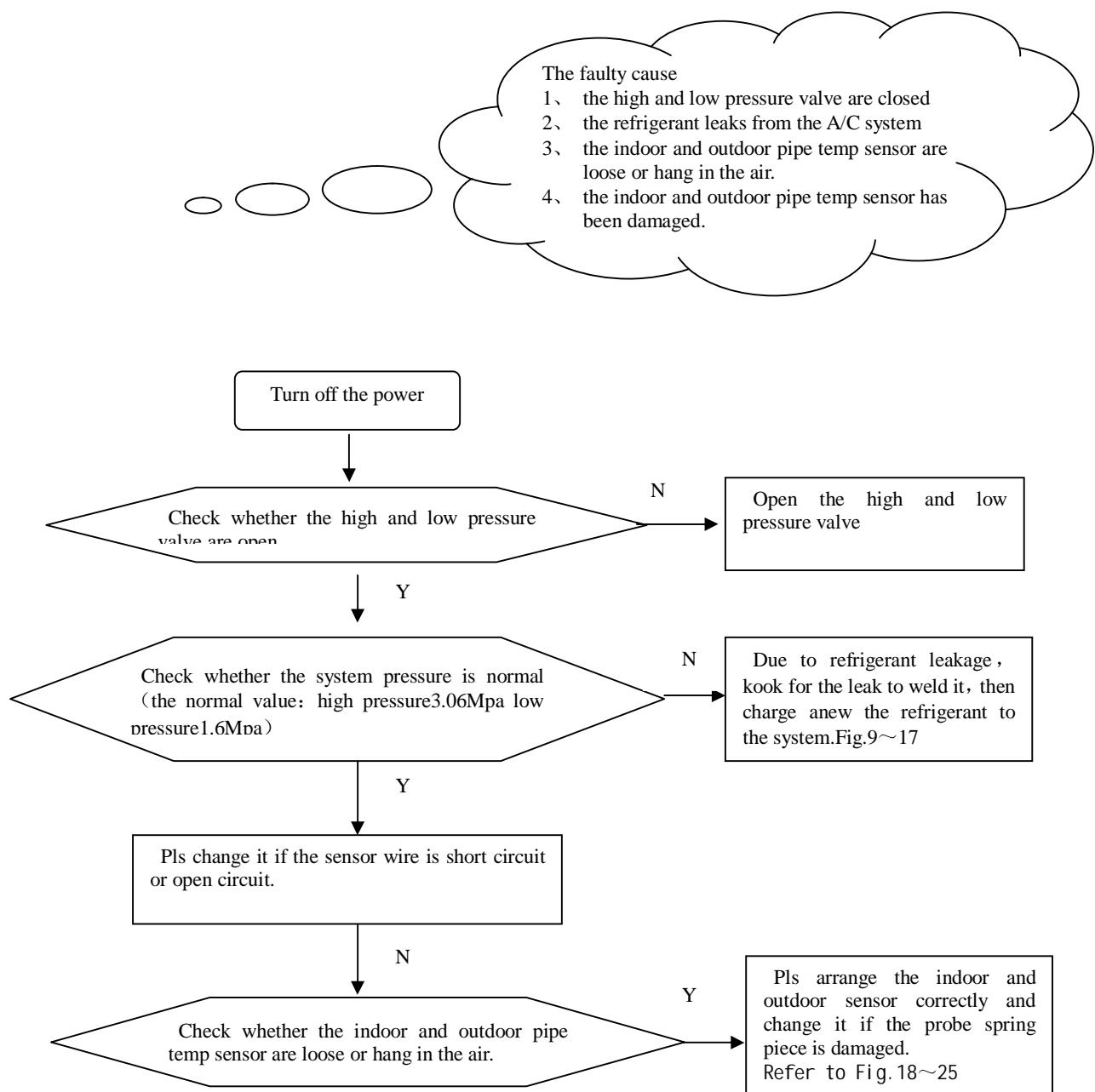
The malfunction code: **P4** (compressor discharge temp is overhigh, outdoor ambient temp go beyond the limited, compressor crustal temp switch is disconnected, module temp go beyond the limited)

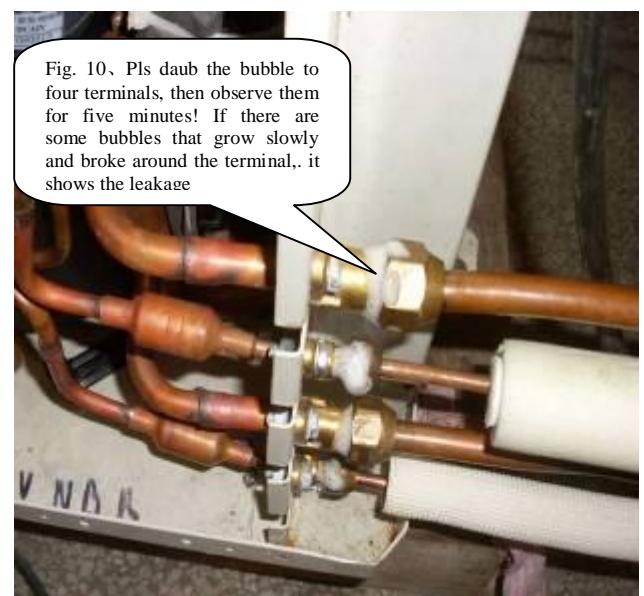


The malfunction code: **P7** (The outdoor unit DC generatrix voltage is abnormal)



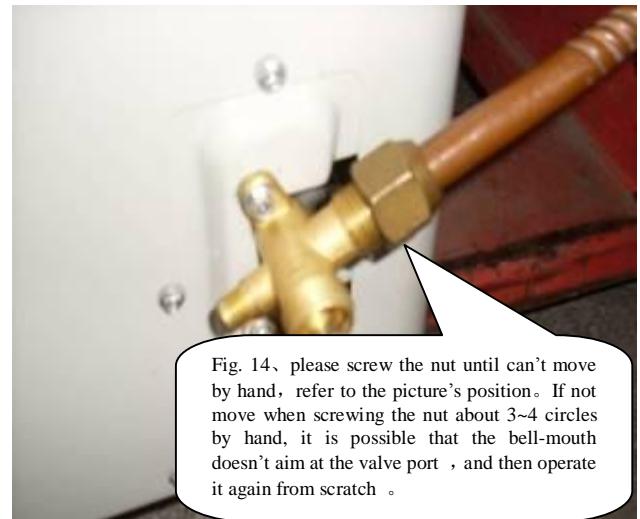
The malfunction code: P8 (lack the refrigerant or reverse valve fault)



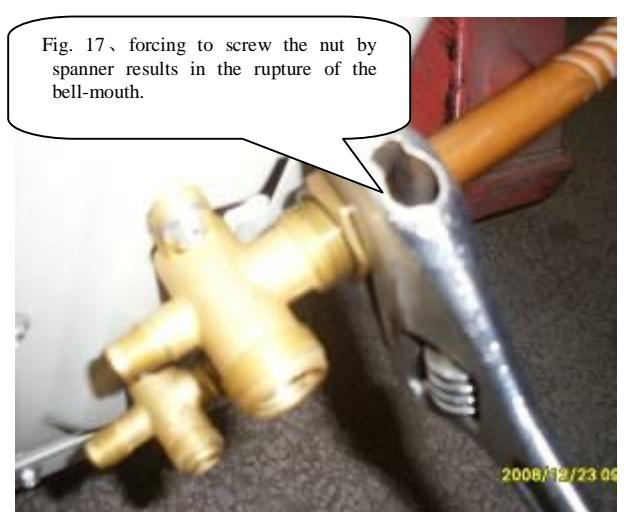
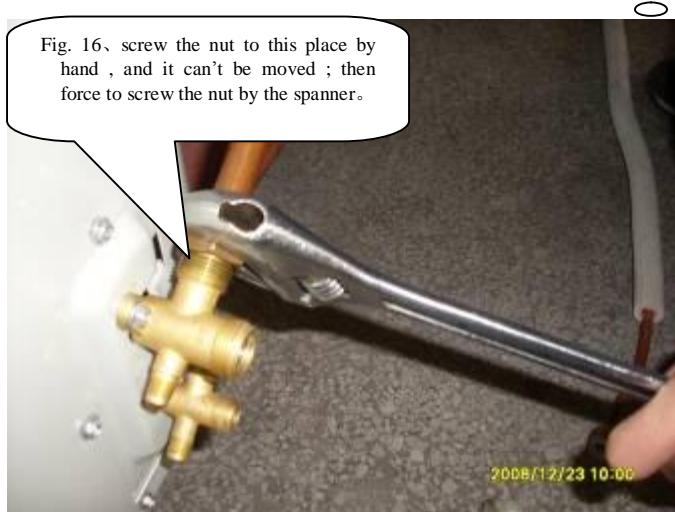


Warning: please connecting the indoor and outdoor units according to the correct installing method, Fig. 11~15 show the right operating way; (Note: the indicator pictures aren't the real photos about the DC inverter dual zone unit)





The following pictures are the wrong operation, such as Fig. 16, Fig. 17



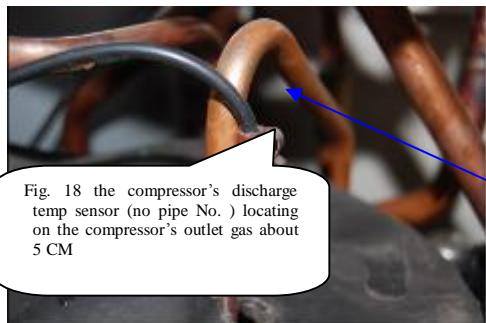


Fig. 18 the compressor's discharge temp sensor (no pipe No.) locating on the compressor's outlet gas about 5 CM

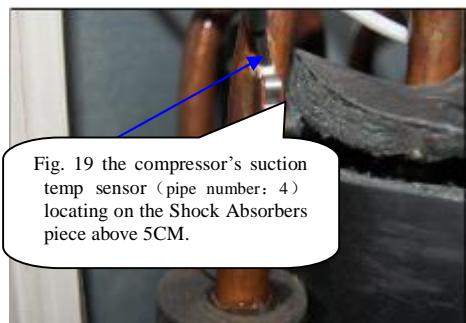


Fig. 19 the compressor's suction temp sensor (pipe number: 4) locating on the Shock Absorbers piece above 5CM.



Fig. 20 the outdoor condensing temp sensor (pipe number: 3) in the U-type pipe at the middle of the condenser.

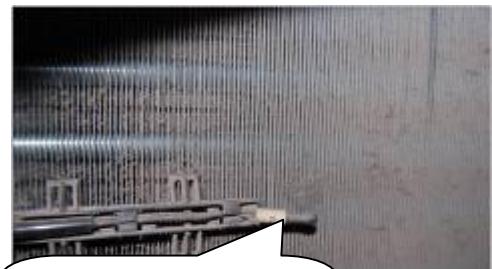


Fig. 21 the outdoor ambient temp sensor (pipe number: 2) locating on the condenser's back,

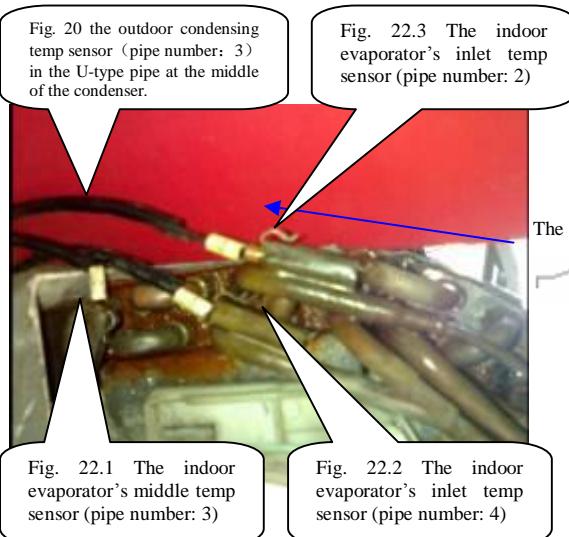


Fig. 22.1 The indoor evaporator's middle temp sensor (pipe number: 3)

Fig. 22.2 The indoor evaporator's inlet temp sensor (pipe number: 4)

Fig. 22.3 The indoor evaporator's inlet temp sensor (pipe number: 2)

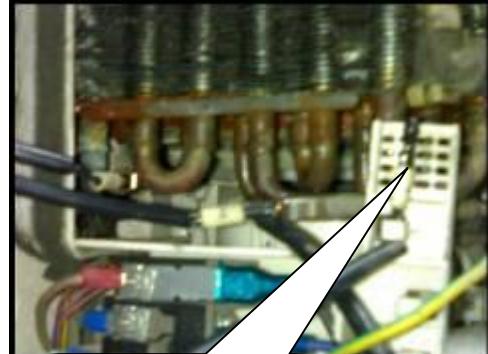


Fig. 23 The indoor ambient temp sensor (pipe number: 1)

Note: Apart from the ambient temperature sensor, all sensors must be equipped with spring washer, please check it by pic. If the angle is similar to Fig. 24, means that spring has lost its elasticity .please bend it to an angle of 135 degrees, Re. Fig. 8; Please ensure to install them if no spring washer.,



Fig. 24 The damaged spring gasket
The malfunction code: P3 (The outdoor unit fault)



Fig. 25 The spring gasket is in good condition.

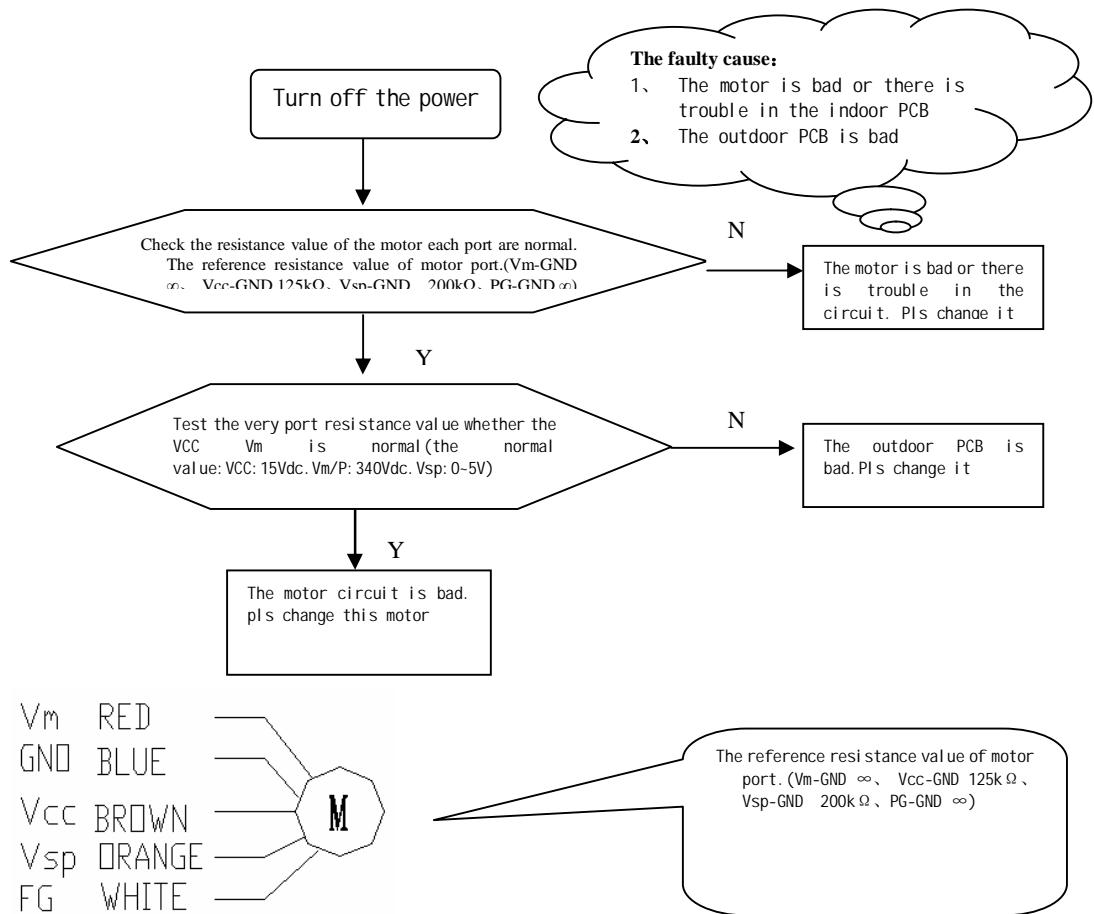


Fig. 26 the DC motor

The malfunction code: FC (outdoor unit drive fault, start compressor failure)

